



# H | CLASS™ 200S

Master the Basics

## Exclusive Features:

**4, 3 AND 2-THREAD SEWING** - Your choice for utility and decorative overlock sewing.

**TRIM THE EDGES, STITCH SEAMS AND OVERCAST IN ONE STEP** - Fast sewing with, professional result. No more frayed edges or puckered seams.

**12 STITCHES** - The H | CLASS™ 200S overlock machine by HUSQVARNA VIKING® has the right stitch for all kinds of fabrics.

- Beautiful edges even on lightweight fabrics.
- Instant rolled edges. There is no need to change either the presser foot or stitch plate.

**DIFFERENTIAL FEED** - Eliminates stretching of knit fabrics and puckering of lightweight fabrics. Can also be used for gathering.

### EASY THREADING

- Front covers open completely to reveal loopers for great visibility and ease of threading.
- Lay-in tension and color-coded thread paths.

**AUTOMATIC THREAD TENSION RELEASE** - Allows you to pull threads when presser foot is up for easy removal of the fabric.

**ADJUSTABLE STITCH LENGTH, CUTTING WIDTH AND PRESSER FOOT PRESSURE** - Select best stitch length and fine-tune width for sturdy seams and flat smooth stitches on all fabrics.

**INTEGRATED ADJUSTABLE EDGE GUIDE** - Helps to keep the fabric straight for selected seam allowances.

**EXTRA PRESSER FOOT HEIGHT** - Easy to sew several layers or heavy fabrics.

**BUILT-IN THREAD CUTTER** - Conveniently located to trim your thread chain near the end of the fabric.

**RECESSED CUTTER** - Mounted from below to provide greater visibility and make fabric maneuvering easier.

### ELECTRONIC SPEED CONTROL

- Stitch-by-stitch control with full piercing power at all speeds.
- Sew fast and save time, sews up to 1300 stitches per minute.

**WASTE TRAY** - Catches scraps and threads to keep the sewing area neat.

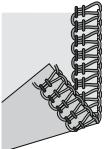
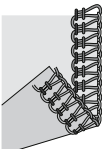

### PRESSER FEET

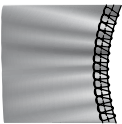
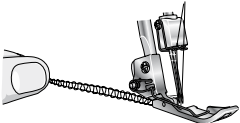
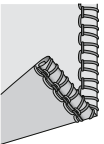
- The Universal standard presser foot can be used with all built-in stitches.
- Snap-on system makes it easy to change to optional feet for specialty techniques.
- Optional feet are available to enhance your sewing results.

**EL NEEDLES** - Specially developed "EL" needles to give you great stitch results even at high speed.

**BUILT-IN ACCESSORY COMPARTMENT AND NEEDLE CUSHION** - Accessories at your fingertips in the front of the machine.

H | CLASS™ 200S

Feature	Technique	Benefit
<p><b>4 – THREAD OVERLOCK</b></p> 	<p><b>FABRIC:</b> Medium weight woven fabric</p> <p><b>SELECT:</b> 4-thread overlock stitch</p> <p><b>SET:</b></p> <ul style="list-style-type: none"> <li>- Thread tensions: Y:4, R:4, G:4, B:4</li> <li>- Differential feed 1</li> <li>- Stitch length 3</li> </ul> <p><b>SEW:</b></p> <ul style="list-style-type: none"> <li>- Fold the medium weight woven fabric in half</li> <li>- Sew a seam cutting a little as you sew</li> </ul>	<ul style="list-style-type: none"> <li>• Why Buy a Serger</li> <li>• The <b>H   CLASS™ 200S</b> overlock machine by HUSQVARNA VIKING® sews twice as fast as a regular sewing machine. See how all your edges will be perfectly finished without a chance of raveling.</li> </ul>
<p><b>4 – THREAD OVERLOCK</b></p> 	<p><b>FABRIC:</b> Medium weight stretch fabric (ribbing and sweatshirt fabric)</p> <p><b>SELECT:</b> Continue with 4-thread overlock stitch</p> <p><b>SET:</b></p> <ul style="list-style-type: none"> <li>- Thread tensions: Y:3, R:3, G:3, B:3</li> <li>- Change Differential feed to 1.5</li> <li>- Keep stitch length 3</li> </ul> <p><b>SEW:</b></p> <ul style="list-style-type: none"> <li>- Fold the ribbing in half lengthwise, stretch, and sew across the corner of a sweatshirt fleece square. Cut off the whole corner as you sew across.</li> <li>- Fold up the bottom edge as for a blind hem. Sew with the cutter next to the fold, and the needles catching the fold, trimming the excess slightly. Turn hem upside down to show that you have a fast casing for elastic. Again move your hands away.</li> </ul>	<ul style="list-style-type: none"> <li>• As you stretch the finished seam, talk about how a 4-thread overlock stitch stretches more than a regular sewing machine overlock stitch sewn on fabrics with stretch.</li> <li>• Garments are so fast and easy when using the <b>H   CLASS™ 200S</b> overlock machine by HUSQVARNA VIKING®</li> </ul>
<p><b>DIFFERENTIAL FEED</b></p> 	<p><b>FABRIC:</b> Medium weight stretch fabric</p> <p><b>SELECT:</b> Continue with 4-thread overlock stitch</p> <p><b>SET:</b></p> <ul style="list-style-type: none"> <li>- Thread tensions: Y:4, R:4, G:4, B:4</li> <li>- Change Differential feed to 0.7</li> <li>- Keep stitch length 3</li> </ul> <p><b>SEW:</b></p> <ul style="list-style-type: none"> <li>- Sew along one edge of the sweater knit, cut very little as you sew</li> </ul> <p><b>SET:</b> Change Differential feed to 2</p> <p><b>SEW:</b></p> <ul style="list-style-type: none"> <li>- Sew along the opposite edge with the Differential feed at 2.</li> </ul>	<ul style="list-style-type: none"> <li>• The differential feed feature is great for sewing on knits. The differential feed system consist of two sets of feed teeth arranged one behind the other. When the amount of feed by the front teeth is changed in relation to the feed by the rear feed teeth it will “stretch” or “gather” the fabric.</li> <li>• Use the differential feed to prevent stretching of knit fabrics and puckering of lightweight fabrics.</li> </ul>

Feature	Technique	Benefit
<p><b>GATHERING</b></p> 	<p><b>FABRIC:</b> Light weight woven fabric</p> <p><b>SELECT:</b> Continue with 4-thread overlock stitch</p> <p><b>SET:</b></p> <ul style="list-style-type: none"> <li>- Thread tensions: Y:4, R:4, G:4, B:4</li> <li>- Keep Differential feed 2</li> </ul> <p><b>SEW:</b></p> <ul style="list-style-type: none"> <li>- Sew a 3" (7-8 cm) thread chain</li> </ul> <p><b>SET:</b></p> <ul style="list-style-type: none"> <li>- Lengthen the stitch length (front dial on the right hand side of the machine) to the longest stitch.</li> </ul> <p><b>SEW:</b></p> <ul style="list-style-type: none"> <li>- Place the calico strip along the side of the cutter</li> <li>- Sew along the edge of the fabric, cutting a little bit as you sew and hold your finger behind the foot so that the fabric bunches into your finger as you sew. This creates a more even and tighter gather.</li> <li>- Sew another 3" chain at the end</li> <li>- Adjust gathers.</li> </ul>	<ul style="list-style-type: none"> <li>• You can gather fabrics quickly on the H CLASS™ 200S overlock machine by HUSQVARNA VIKING® simply using the differential feed, stitch length adjustments and the needle thread tensions. This gather is adjustable and much more consistent than drawing up basting threads on a regular sewing machine.</li> <li>• Gathering this way is a great time saver. It finishes the edge at the same time that it gathers.</li> </ul>
<p><b>TUBE-TURN</b></p> 	<p><b>FABRIC:</b> Light weight stretch fabric (tricot)</p> <p><b>SELECT:</b> Continue with 4-thread overlock stitch</p> <p><b>SET:</b></p> <ul style="list-style-type: none"> <li>- Thread tensions: Y:4, R:4, G:4, B:4</li> <li>- Change Differential feed to 1 – 1.5</li> <li>- Stitch length 3</li> </ul> <p><b>SEW:</b></p> <ul style="list-style-type: none"> <li>- Sew a 6 – 8" (15-20 cm) thread chain. Bring chain around the foot to the front of the overlock machine. DO NOT cut chain off!</li> <li>- Fold tricot around the chain</li> <li>- With the fold to the left and the bulk of the fabric to the right, sew with the fabric under the foot so you can see the fold to the left of the foot, cutting off most of the fabric. Leave the chain attached to the fabric.</li> <li>- Pull the thread chain and the attached fabric through the tube.</li> </ul>	<ul style="list-style-type: none"> <li>• It is easy to turn any sort of tube – even a small spaghetti strap or belt loop with the H CLASS™ 200S overlock machine by HUSQVARNA VIKING®. Use the thread chain as a built in pull!</li> </ul>
<p><b>ROLLED EDGE</b> <b>3-THREAD</b></p> 	<p><b>FABRIC:</b> Light weight woven fabric</p> <p><b>SELECT:</b> 3-thread rolled edge</p> <p><b>SET:</b></p> <ul style="list-style-type: none"> <li>- Remove the left needle. (Open the front cover and remove the stitch finger by pulling it from the needle plate using a screwdriver.)</li> <li>- Thread tensions: Y: - , R:4, G:4, B:4</li> <li>- Return Differential feed to 1</li> <li>- Change stitch length to R</li> </ul> <p><b>SEW:</b></p> <ul style="list-style-type: none"> <li>- Sew a rolled edge cutting a little as you sew.</li> <li>- Set back to a 4-thread balanced overlock stitch.</li> </ul>	<ul style="list-style-type: none"> <li>• The rolled edge is a fast and easy way to finish ruffles, napkins, or tablecloths.</li> <li>• The rolled edge makes a wonderful finish with heavier decorative threads on home dec. projects such as valances and pillows.</li> </ul>