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over a century ago by Peter

French and was used to train horses during the

cold, snowy winters.

SIZE*	X SMALL	SMALL	MEDIUM	LARGE	X LARGE	2X LARGE
Chest	30-32" (76-81)	34-36" (86-91)	38-40" (97-102)	42-44" (107-112)	46-48" (117-122)	50-52" (127-132)
Waist	24-26" (61-66)	28-30" (71-76)	32-34" (81-86)	36-38" (91-97)	40-42" (102-107)	44-46" (112-117)
Hip	30-32" (76-81)	34-36" (86-91)	38-40" (97-102)	42-44" (107-112)	46-48" (117-122)	49-50" (124.5-127)
Fin. Back Length	271/4" (69)	27 ³ /4" (70.5)	28 ¹ /4" (71.7)	283/4" (73)	29 ¹ /4" (74.5)	293/4" (75.5)

^{*}Jacket may be insulated—size up one size if you are in the upper half of the measurement range for your size.

FABRIC:

OUTER FABRIC	XS - S	M - L	XL - 2XL
60" (150 cm)	2 yd (1.8 m)	2 1/2 yd (2.3 m)	2 5/8 yd (2.4 m)
LINING FABRIC			
60" (150 cm)	2 yd (1.8 m)	2 1/2 yd (2.3 m)	2 5/8 yd (2.4 m)

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SUGGESTED FABRICS:

Outer Fabric - Ultrex, Supplex, denim, canvas, corduroy. Lining Fabric - Hi-count nylon taffeta, flannel, microfleece.

FULLY-LINED CASUAL JACKET

WITH 2 COLLAR STYLES

NOTIONS:

4	7" (18 cm) pocket zippers (optional)
3/4 yd (.7 m)	3/4" (2 cm) grosgrain ribbon
1/4 yd (.23 m)	3/4" (2 cm) velcro hook & loop
4	3/4" (2 cm) buttons OR snaps
1	thread