



Order	Threading Order	Threading Instructions
1	Thread Lead Off	Take the thread from the cone, up through the hole in the end of the Thread Lead Off guide and then through the middle hole from right to the left.
2	Small Guide	Take the thread through the back of the small thread guide, continuing toward the needle end of the machine.
3	Intermittent Tension Thread Guide	Push a loop of thread through the Intermittent Tension thread guide.
4	Intermittent Tension	Open the loop and put it around the Intermittent Tension between the discs.
5	Thread Break Sensor Wheel	Wrap the thread counter clockwise around the Thread Break Sensor Wheel.
6	3-hole Thread Guide	Pass the thread up through the first hole and back down through the third hole.
7	L-Guide	Bring the thread over the L-Guide.
8	Rotary Tension	Wrap the thread clockwise 1 3/4 times around the Rotary Tension in the wheel.
9	Check Spring	Catch the thread on the Check Spring.
10	Gooseneck Guide	Pull the thread up, catch the Gooseneck Guide.
11	Thread Guide	Snap the thread into the thread guide leading to the Take-up Lever.
12	Take-up Lever	Take the thread through the right side of the eye of the Take-up Lever toward the needle end of the machine.
13	Thread Guides	Snap the thread into the remaining thread guides leading to the needle.
14	Needle	Pass the thread through the eye of the needle from the front to the back.