

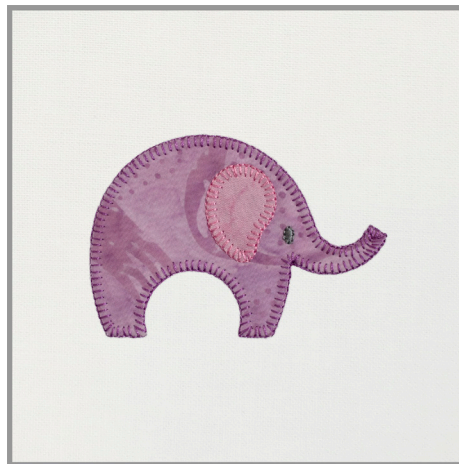
## GO!® Elephant Machine Embroidery Designs

### GO!® DIES USED: GO! ELEPHANT DIE #55373

**Designs Included:** There are three designs each for two different elephant shapes, a large elephant and a small elephant. The three applique stitch designs for each elephant include a blanket stitch applique, a motif stitch applique, and a satin stitch applique for a total of six designs.

**Hoop Size Required:** Large Elephant requires 120 x 120 mm and small elephant requires 100 x 100 mm.

**Machine Formats:** art, dst, exp, hus, jef, pcs, pes, sew, shv, vip, vp3, and xxx



### ***Supplies Needed***

- AccuQuilt GO!® Cutter (55100) and AccuQuilt GO!® Elephant Die # 55373.
- Machine Embroidery Designs downloaded from AccuQuilt.com
- Paper backed fusible web or acid-free water soluble glue stick.
- Fabric: for appliqué shapes, Background fabric or item to be embroidered (e.g., quilt block fabric, towel, t-shirt, bib, tote bag, etc.).
- Stabilizer: Cutaway or tearaway stabilizer. The blanket stitch and the motif stitch applique work well with a lightweight stabilizer and the satin stitch designs work best with a medium weight stabilizer.
- Embroidery machine thread in colors to coordinate with fabrics. Thread may be polyester, rayon, or cotton.
- Neutral color bobbin thread.
- Mini iron or small iron that will fit inside the embroidery hoop to be used for fusing applique shapes to the background fabric.

## ***General Instructions for Downloading Machine Embroidery Files:***

Navigate to the link on the AccuQuilt.com website for the designs. Click on the link to download the zip file from the AccuQuilt website to your computer.

When the download begins, note the location / folder where the file is being saved. The downloaded file is a zip file and must be unzipped in order to use the files.

Navigate to the location / folder on your computer that contains the downloaded zip file. Right click on the zip file and find the command in the menu (words like “Extract all”) for unzipping files. Click and follow the instructions for unzipping and saving the files to the location of your choice.

When the files are unzipped and saved, you can then transfer the files to a flash drive in the machine format that is used by your embroidery machine. /

## ***Cutting Instructions for the AccuQuilt GO!® Applique Shapes***

Follow the basic cutting instructions that came with your Accuquilt GO!, GO! Baby, or Studio cutter. In addition, to assure accurate cuts and minimize stretching or shrinking of fabric during the cutting process, the following tips are recommended:

1. Fabric with fusible web and paper attached is the usual method for cutting shapes for machine embroidery appliqué. Fusible web should be fused to the applique fabric before cutting. See instructions on the product you are using for more information.

Shapes may be cut on the lengthwise, crosswise, or bias grain if fusible web and paper are attached when the shape is cut. It is recommended that the paper not be removed until AFTER the shape has been cut.

You can remove the paper by scoring it with a pin after the shape has been cut.

2. Fabric without fusible will cut more accurately if starched and pressed before cutting. If cutting without fusible, it is recommended that the shape be cut on the lengthwise grain as shown on the die package instructions.

3. Fabrics with higher thread count (e.g., batiks and quilt shop quality 100% cotton fabric) work best for machine embroidery appliqué.

4. Appliqué shapes are directional. Place the fabric on the GO!® die with right side of the fabric facing up or facing the foam on the die according to the machine embroidery instructions.

5. To stitch a mirror image design, simply mirror the design on your embroidery machine and cut the shape to match the mirroring.

## ***Instructions for Stitching the Embroidery***

Filenames, design measurements, and technical information are provided on the following pages. These designs are created with coded color stops after each design element. Color choices are optional and should be considered only as recommendations. Palettes may be changed to meet design and/or individual color choices. All of these designs also look beautiful stitched in a single color.

### **Step One:**

Each file will stitch an outline of the appliqué shape(s) and then stop. These are the placement stitches for the appliqué shapes.

It is usual to use the same thread color for the placement stitches that will be used for the applique stitches. If using a different color thread for the placement and/or tackdown stitches, it is important to remember that these placement and tackdown stitches will not show at all through a satin stitch, but may show through other decorative appliqué stitches.

### **Step Two:**

After the placement stitches are complete, remove the hoop from the machine and secure the precut fusible applique shape just inside or on top of the placement stitches using a mini-iron. Water soluble glue stick can also be used so long as the edges of the applique shape are secured to the background fabric. When the shape has been secured, re-attach the hoop to the machine and complete the tackdown and/or embroidery stitches.

NOTE: Some designs will not have tackdown stitches but will proceed directly to the embroidery stitch. Examples of this type of design are the blanket stitch and some, but not all of the motif stitches.

Be sure to fuse the shapes in the order of stitching so that any shapes that overlap will stitch correctly.

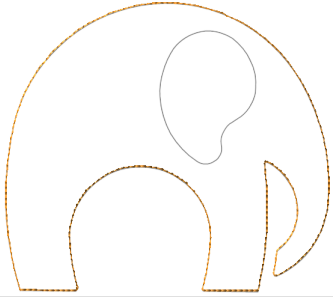
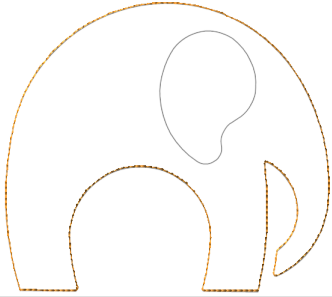
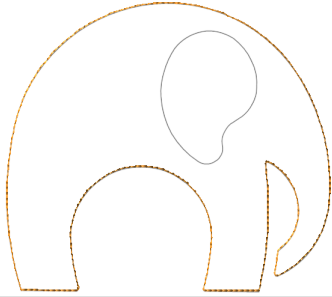
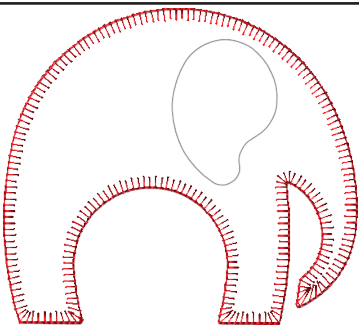
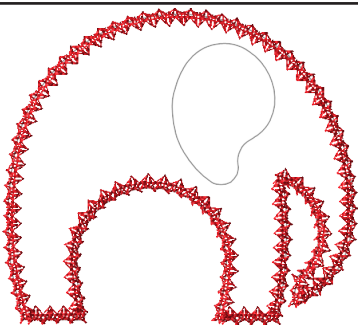
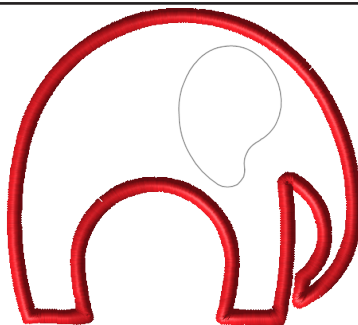
### **Step Three (optional depending upon design):**

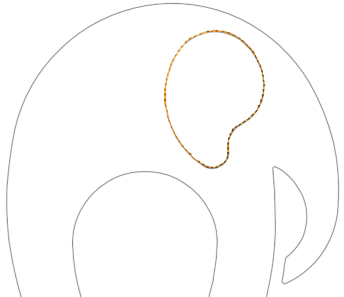
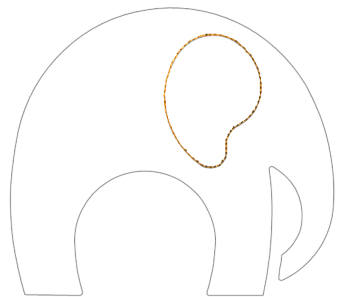
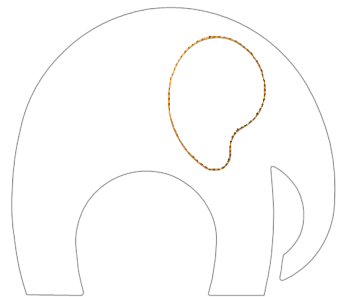
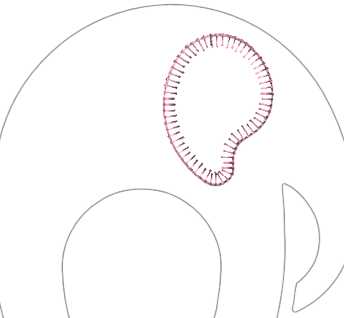
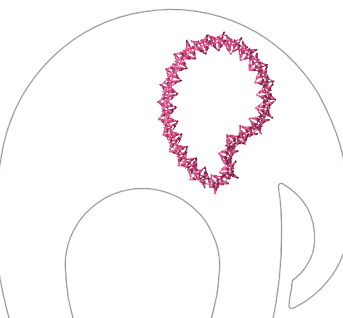
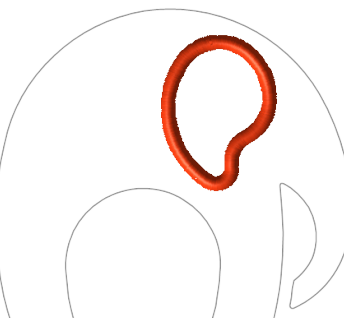
If a design has layered appliqué pieces, additional placement stitches will be stitched after the first appliqué pieces have been fused and tackdown/embroidery stitches are complete. If the design has layers, change the thread color and stitch the placement stitches. Remove the hoop from the machine and secure the precut applique shapes as in Step Two above. Complete the tackdown/embroidery stitches for this layer of applique.

### **Step Four**

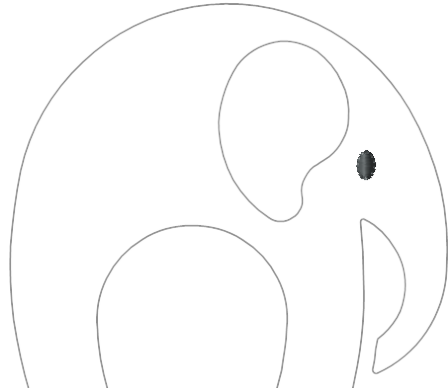
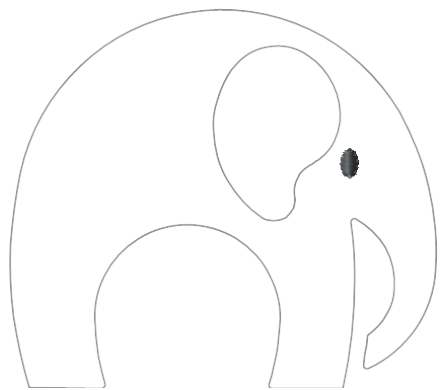
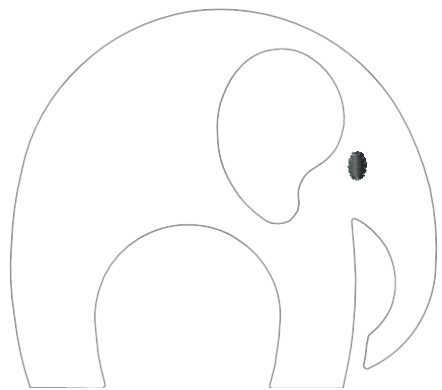

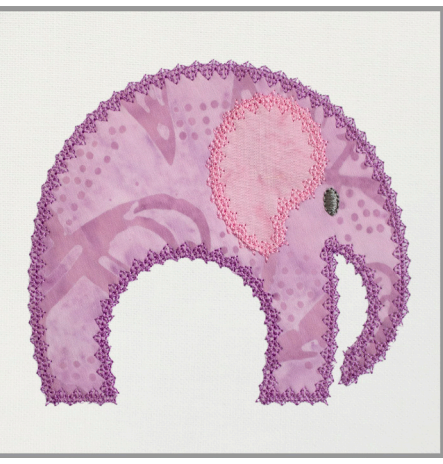

Additional embroidery embellishments may be stitched at this time. An example of this is the eye on the elephant. It is an optional part of the design and may be included or omitted.

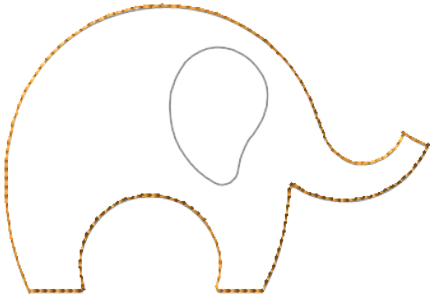
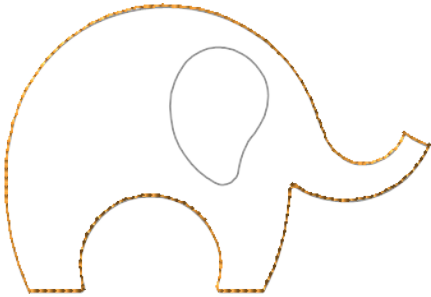
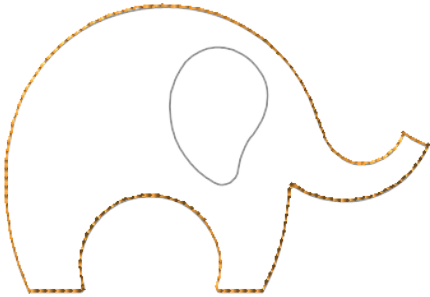
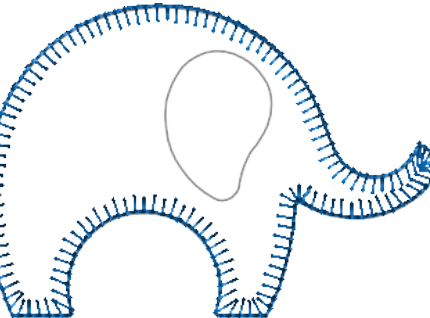
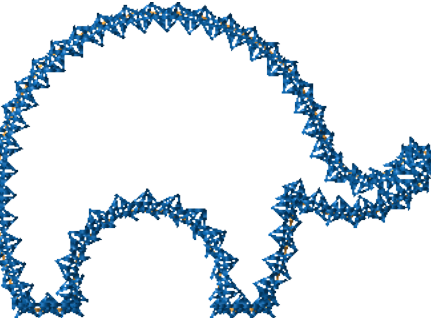
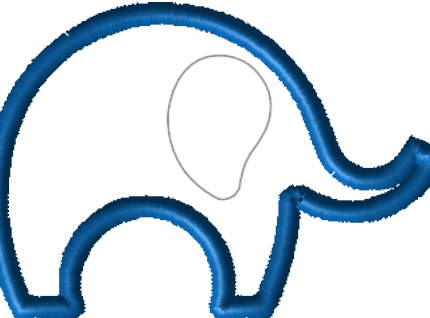
Enjoy!

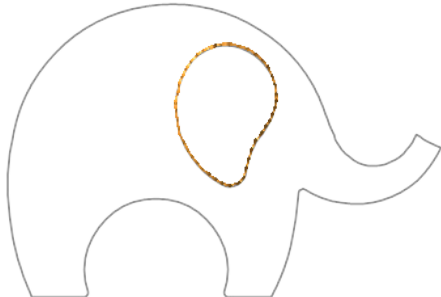
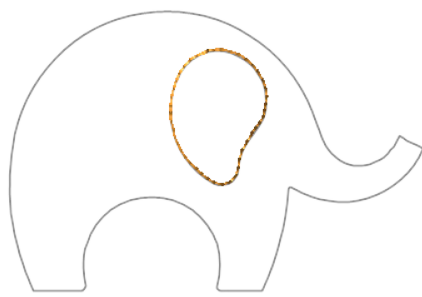
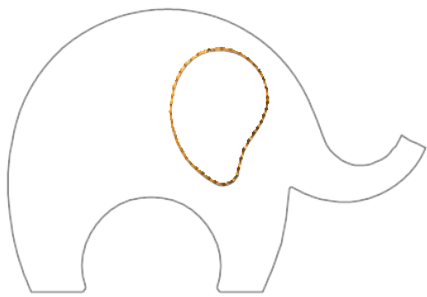
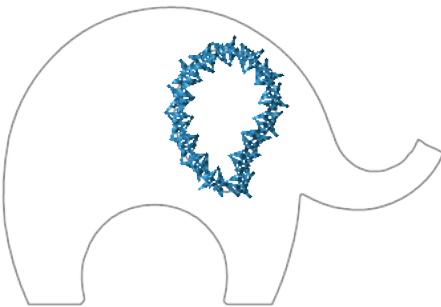
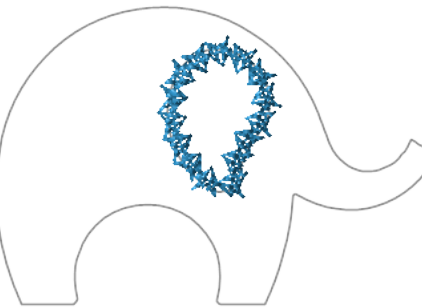
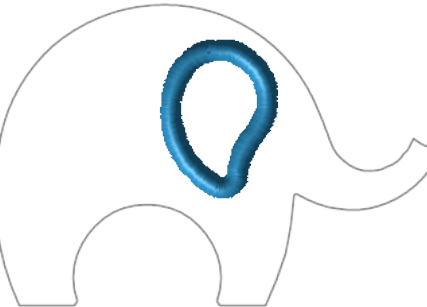
Large Elephant Blanket Stitch Applique	Large Elephant Motif Stitch Applique	Large Elephant Satin Stitch Applique
Design Specifications: Filename: elephant blanket.* 4.50x4.01 " (114.3x101.8 mm) 1883 stitches Hoop size: 4.72x4.53 " (120.0x115.0 mm)	Design Specifications: Filename: elephant motif044.* 4.61x4.12 " (117.0x104.7 mm) 3882 stitches Hoop size: 4.72x4.53 " (120.0x115.0 mm)	Design Specifications: Filename: elephant satin.* 4.61x4.12 " (117.0x104.6 mm) 4521 stitches Hoop size: 4.72x4.53 " (120.0x115.0 mm)
<p><b>CUT ALL SHAPES WITH THE RIGHT SIDE OF THE FABRIC FACING THE FOAM ON THE DIE.</b></p>		
		
<p><b>Color 1: Elephant Placement Stitches</b>            Place stabilizer and background fabric in the machine embroidery hoop and mount it on your machine. Stitch the placement stitches for the elephant shape.</p>		
		
<p><b>Color 2: Elephant Embroidery Cover Stitches</b>            When the placement stitches are complete, remove the hoop from the machine without disturbing the background and stabilizer fabrics. Fuse the applique shape just inside or on top of the placement stitches. Reattach the hoop to the machine and complete the applique cover stitches.</p>		

Large Elephant Blanket Stitch Applique	Large Elephant Motif Stitch Applique	Large Elephant Satin Stitch Applique
		
<p align="center"><b>Color 3: Placement Stitches for the Ear</b> Change thread color (optional) and stitch the placement stitches for the elephant ear shape.</p>		
		
<p align="center"><b>Color 4: Embroidery Cover Stitches for the Ear</b> When the placement stitches for the ear are complete, remove the hoop from the machine without disturbing the back-ground and stabilizer fabrics. Fuse the applique ear shape just inside or on top of the placement stitches. Reattach the hoop to the machine and complete the applique cover stitches.</p>		

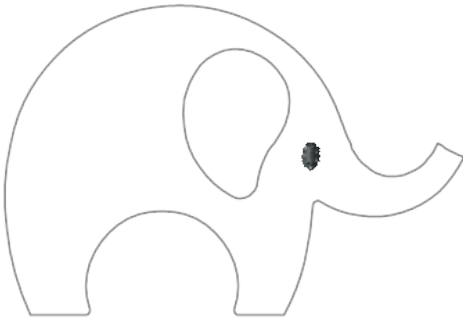
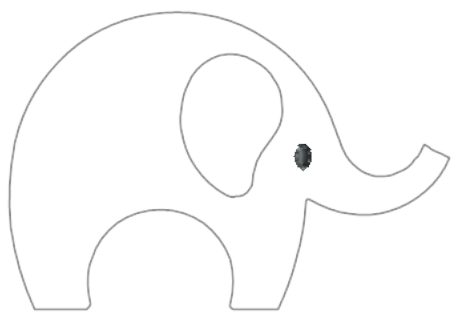
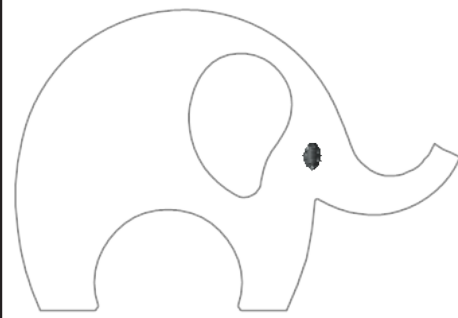


Large Elephant Blanket Stitch Applique	Large Elephant Motif Stitch Applique	Large Elephant Satin Stitch Applique
		
<p><b>Color 5: Embroidery Stitches for the Eye (Optional Step)</b></p> <p>Embroidery stitches for the eye are provided as an optional part of the embroidery design. If you choose not to stitch the eye, remove the hoop from the machine after the cover stitches for the ear are complete.</p>		
		

Small Elephant Blanket Stitch Applique	Small Elephant Motif Stitch Applique	Small Elephant Satin Stitch Applique
Design Specifications: Filename: small elephant blanket.* 3.45x2.33 " (87.6x59.2 mm) 1266 stitches Hoop size: 3.94x3.94 " (100.0x100.0 mm)	Design Specifications: Filename: small elephant motif044.* 3.60x2.45 " (91.4x62.3 mm) 2296 stitches Hoop size: 3.94x3.94 " (100.0x100.0 mm)	Design Specifications: Filename: small elephant satin.* 3.55x2.43 " (90.1x61.6 mm) 2622 stitches Hoop size: 3.94x3.94 " (100.0x100.0 mm)
<b>CUT ALL SHAPES WITH THE RIGHT SIDE OF THE FABRIC FACING THE FOAM ON THE DIE.</b>		
		
<b>Color 1: Elephant Placement Stitches</b> Place stabilizer and background fabric in the machine embroidery hoop and mount it on your machine. Stitch the placement stitches for the elephant shape.		
		
<b>Color 2: Elephant Embroidery Cover Stitches</b> When the placement stitches are complete, remove the hoop from the machine without disturbing the background and stabilizer fabrics. Fuse the applique shape just inside or on top of the placement stitches. Reattach the hoop to the machine and complete the applique cover stitches.		

Small Elephant Blanket Stitch Applique	Small Elephant Motif Stitch Applique	Small Elephant Satin Stitch Applique
		
<p>Color 3: Placement Stitches for the Ear Change thread color (optional) and stitch the placement stitches for the elephant ear shape.</p>		
		
<p>Color 4: Embroidery Cover Stitches for the Ear When the placement stitches for the ear are complete, remove the hoop from the machine without disturbing the back-ground and stabilizer fabrics. Fuse the applique ear shape just inside or on top of the placement stitches. Reattach the hoop to the machine and complete the applique cover stitches.</p>		



Small Elephant Blanket Stitch Applique	Small Elephant Motif Stitch Applique	Small Elephant Satin Stitch Applique
		
<p><b>Color 5: Embroidery Stitches for the Eye (Optional Step)</b></p> <p>Embroidery stitches for the eye are provided as an optional part of the embroidery design. If you choose not to stitch the eye, remove the hoop from the machine after the cover stitches for the ear are complete.</p>		
