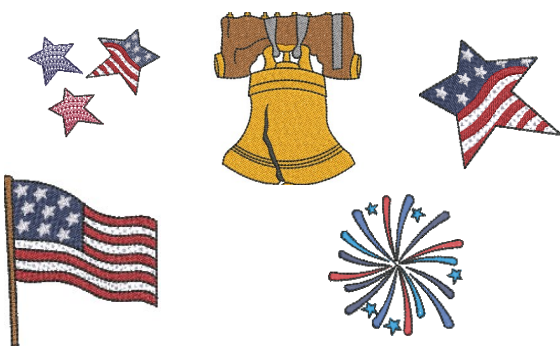


LET FREEDOM RING

As the British navy turned their full force on Fort McHenry, parents and children could hear and feel the steady pummeling of bombs and shells as they listened with fear. In the silent morning at sea, Francis Scott Key waited and watched by the dawn's early light, to see if the broad stripes and bright stars, of his country's flag still waved over the fort. Moved by the experience he wrote the poem to later become our national anthem.

This quilt offers multiple choices for the top and bottom rows as well as two choices for the center block, Ft McHenry and Mt Rushmore. There are extra add-on designs (critters) to enhance your creation! The national anthem surrounds the center block while red and blue ribbon borders adorn the sides!



God bless
AMERICA

Finished Size approximately 55" square

Minimum Hoop Size 8"x 12"

Formats: art dst exp jef pes vip vp3

Proud to be an
AMERICAN

Home of the **FREE**
Because of the **BRAVE**

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Let Freedom Ring

Fabric Supply List: (you may want to purchase an extra yard of **Background Fabric**, just in case)

3½ yards White, Cream or Sky Blue tone on tone **Non-Directional Background Fabric** (42-44" wide)

OR

4 yards For **Directional Background Fabric** (fabric with lettering or directional designs)

1 yard Patriotic or Contrast Fabric for ½" Accent Inner Borders and Binding if desired.

1 ¾ yards Navy Blue Outer Border Fabric (63" for non-pieced borders)

3 yards Fusible Woven Interfacing:

3 yards **60" wide** Shape Flex 101 by Pellon **highly recommend**, slightly heavier weight **or**

7 yards **20" wide** Shape Flex 101 by Pellon (you may have pulling/outline issues with this weight)

½ yard Binding (if not used above)

3 ½ yards Backing

60" x 60" Batting

Embroidery Supply List:

Hoop Requirements: stitch field must be 8" wide x 12" high or **larger**

Bolt of Heavy Weight Tear Away Recommended: Pellon #806 Stitch & Tear (**70% poly / 30% rayon**)

Temporary Adhesive Spray: Suggested 505 Spray Adhesive or 505 Glue Stick

Removable fabric marking pen (No air erasable pens) **SewLine Duo Marker, medium tip** recommended /can be ironed

Needles 80/12 and 90/14 Sharps (both work but some machines prefer one over the other)

Terial Magic Starch (mandatory)

Basic embroidery kit including small double curved scissors, tweezers, **Jumbo Wonder Clips**,

Optional Arrow shaped post it notes by Post-It-Note (they say: **SIGN HERE**)

(The arrow is for those who prefer **Hooping the fabric** instead of **Hooping the stabilizer**)



Bobbin Thread: (light neutral color & black)

Embroidery Thread: **Isacord 40 wt.** **Fort McHenry (Red)** **Both Versions (Black)**

Gold / Yellow

0800 Goldenrod

0824 Liberty Gold

Browns / Tan

0776 Sage

0862 Wild Rice

0933 Redwood

0941 Golden Grain

1123 Caramel Creme

1172 Ivory

1346 Cinnamon

0842 Toffee

0932 Nutmeg

Blues

3353 Light Midnight

3543 Royal Blue

3722 Empire Blue

3622 Imperial Blue

3762 Country Blue

3810 Laguna

Reds

1904 Cardinal

1911 Foliage Rose

1115 Copper

1304 Red Pepper

1312 Burnt Orange

Greens

5833 Limabean

5912 Erin Green

Greys

0112 Leadville

0131 Smoke

0132 Dark Pewter

0145 Skylight

Black & White

0015 White

0020 Black

0870 Muslin

Pink

1760 Twine

Sewing Supply List

50wt. Cotton **Neutral Colored Thread** for piecing. (Lt Grey, Lt Beige, Lt Blue etc)

Basic sewing kit including Double Curve Embroidery scissors (**Kai 5" Double Curve** recommended),

pins, rotary cutter & mat, long straight ruler, etc. and 20 ½" Square Ruler for accurate marking

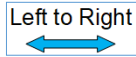
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Directional Fabric Layout



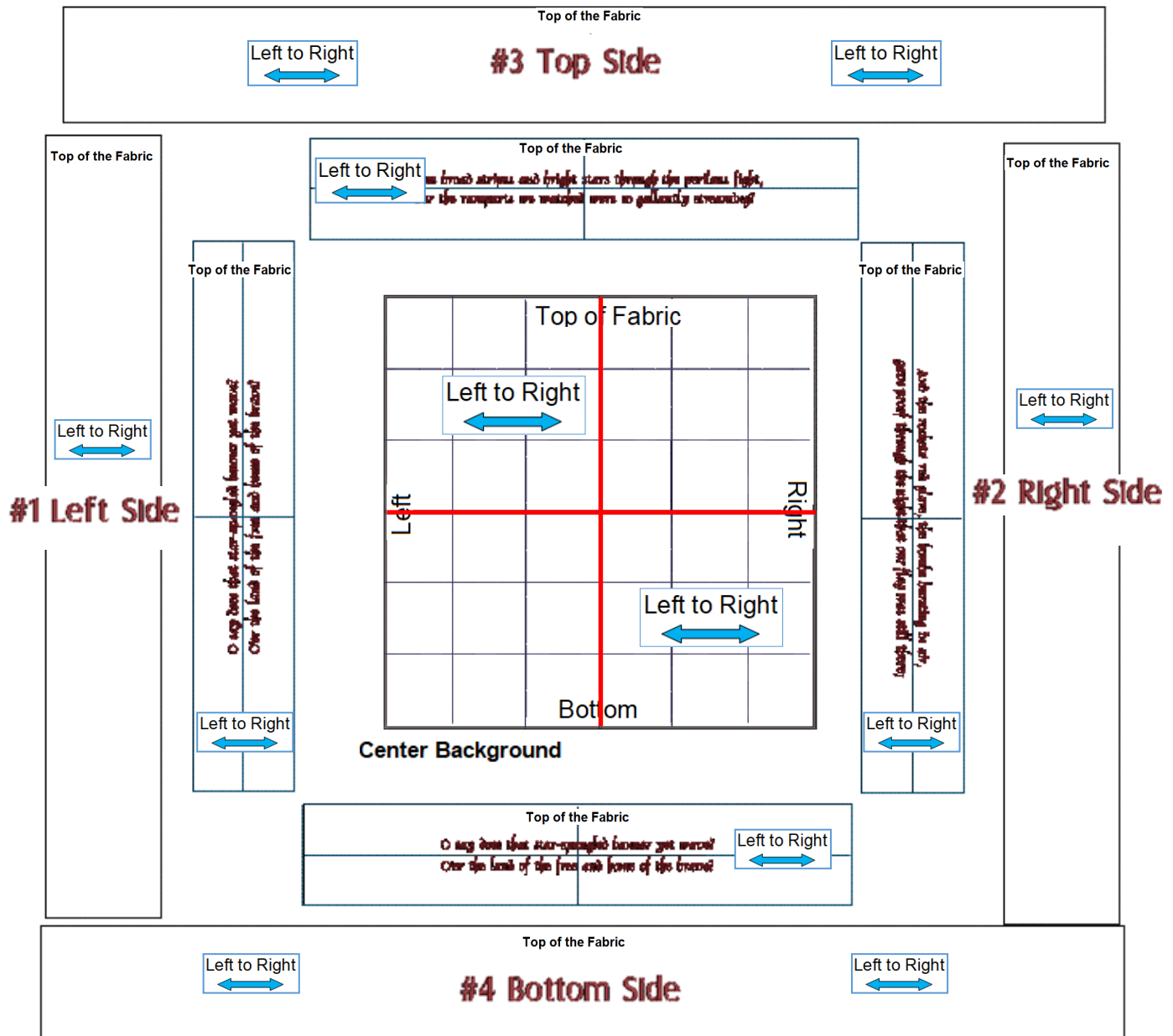
Directional Fabric reads: **If you want your fabric to read Left to Right, on all pieces, follow this layout.**
If not, the following page will show cutting instructions for non-directional fabric.

Top of the Fabric is positioned at the **Top of each block**

Top of the Fabric

For **Directional Fabric** you will need to **calculate your cuts** to get the direction you need.

The vertical cuts may be the tricky ones!



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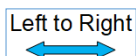
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Directional Fabric Layout Cutting Instructions

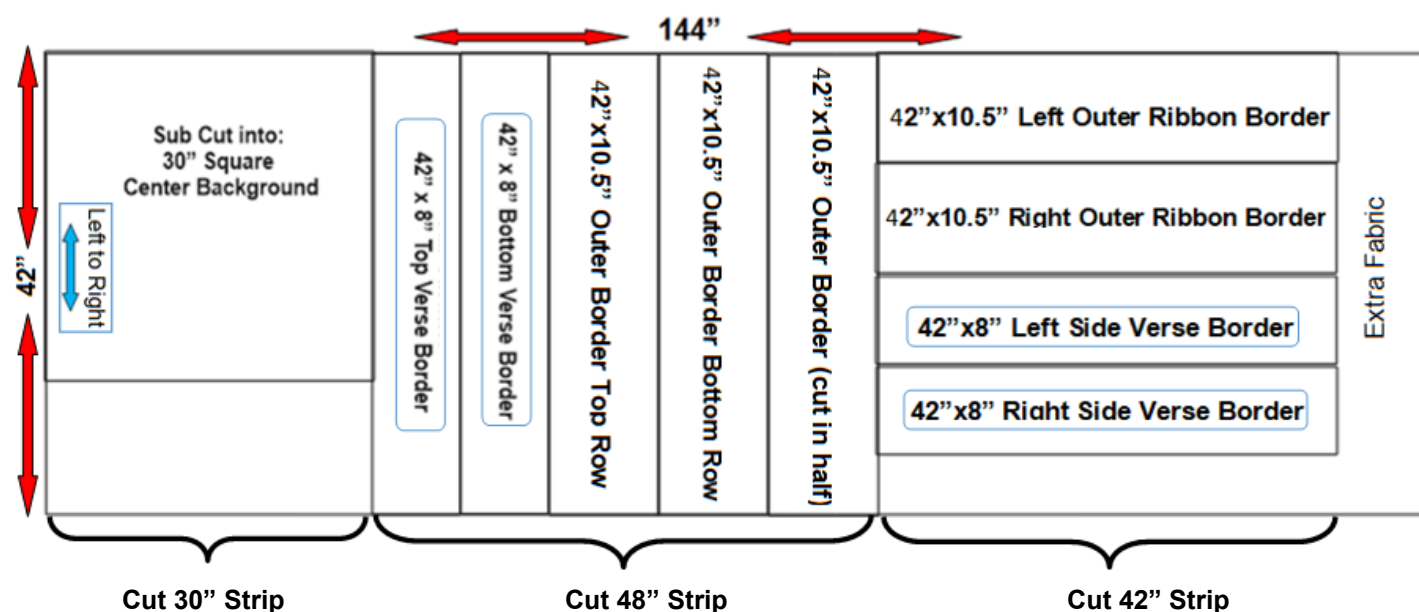
Directional Fabric reads: **If you want your fabric to read Left to Right, on all pieces, follow this layout.**
If not, the following page will show cutting instructions for non-directional fabric.



Top of the Fabric is positioned at the **Top of each** Top of the Fabric block

4 Yards of Fabric (144")

5 Yards of Fabric (180") gives you an extra yard for mistakes or do-overs!



Follow the **Fabric Prep Instructions**, turn to **page #9** and **prep** (Terial Magic and Shape Flex) **the 3 cut sections of fabric above**. Then continue with Sub Cutting Instructions below.

Sub Cutting Instructions:

Sub Cut 30" Strip into:

(1) 30" Square

Sub Cut 48" Strip into:

(3) 10.5" x 42" Strips

(2) 8" x 42" Strips

Sub Cut 42" Strip into:

(2) 10.5" x 42" Strips

(2) 8" x 42" Strips

Cut **one** of the 10" x 42" strips in half, creating (2) 10"x 21" pieces

Sew each short strip to the end of the 10" x 42" strips

Creating (2) 10" x 63" strips

10" x 63" strip



10"x 21"



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Cutting Instructions for Let Freedom Ring

Non-Directional Fabric

Background Fabric: (3 ½ yards / 126" - non directional fabric)

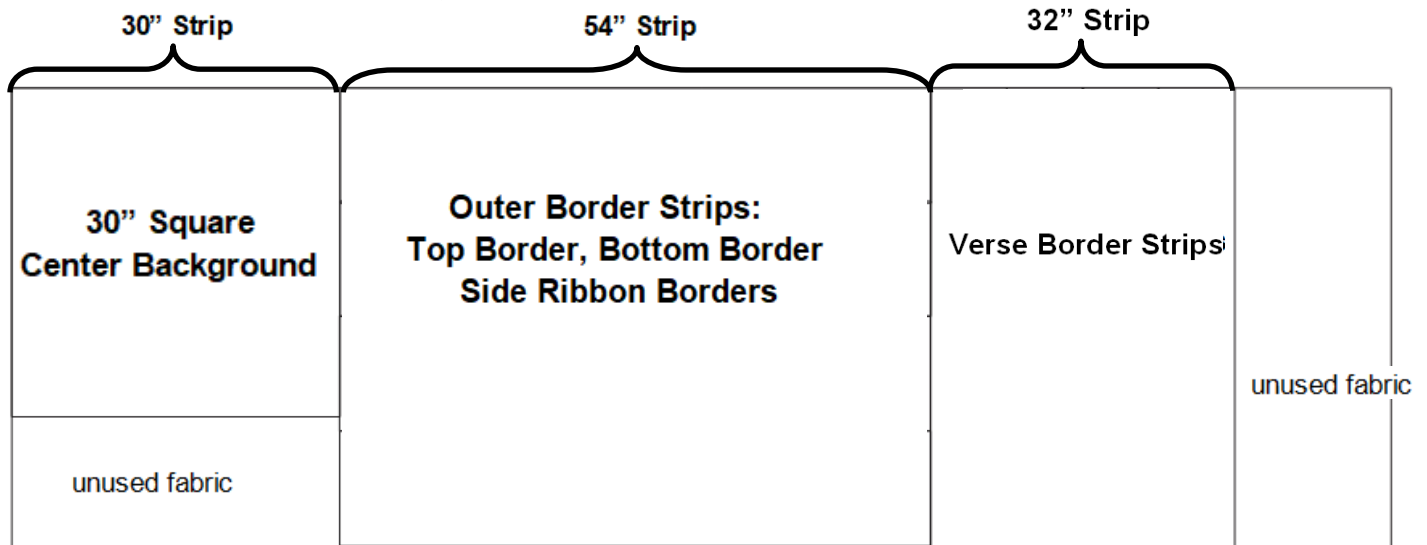
Cut: (1) 30" Strip

Cut: (1) 54" Strip

Cut: (1) 32" Strip

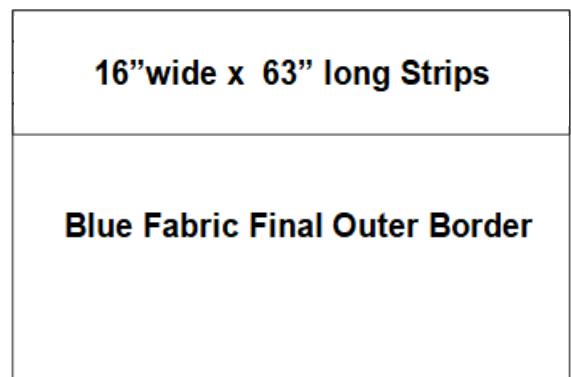
Sub Cut 30" Strip into:

(1) 30" Square Center Background



Blue Final Outer Border Fabric: (1 ¾ yards)

Cut (1) 16" wide Strip by length of fabric (63")



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Fabric Preparation

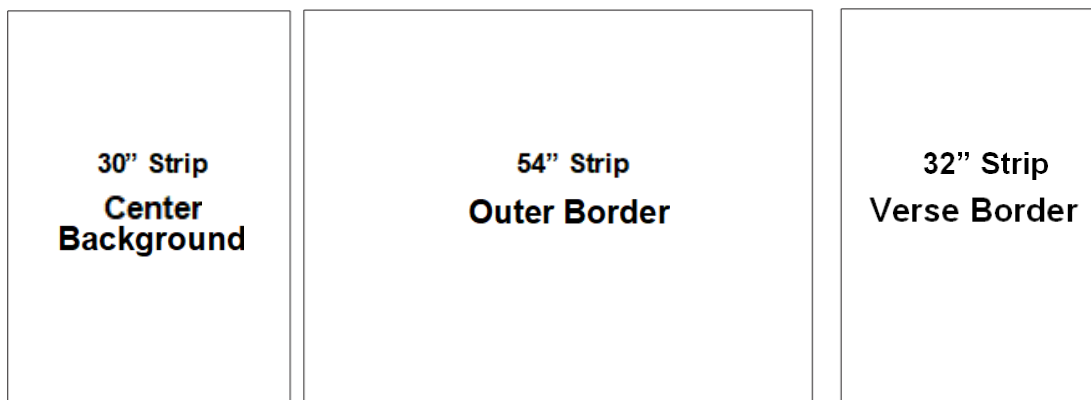
Starch the fabric: Terial Magic.

Saturate the **Center Background**, **Outer Border** and **Verse Border Fabrics** in **Terial Magic**.

This product is a heavy starch. The fabric must be very stiff to avoid stretching during embroidery.

Let the fabric almost dry then iron the fabric flat and smooth. Click on link below to see the video.

[Preparing the Fabric with Terial Magic](#)



Interfacing:

Shape Flex 101 by Pellon (preferably 60\") or Fusible Woven by OESD

Center and iron interfacing (after Terial Magic is applied) adhesive side down, to the back of the **30\" Background**, **Outer Border** and **Verse Border** (see above) Also include the **Blue Final Border Fabric** (see below).

Piece the interfacing, if needed, to get the size wanted. Overlap the pieced sections by $\frac{1}{2}$ ". The interfacing may be slightly smaller than the fabric blocks and it will shrink more when you iron it. Lightly spray with water to activate the adhesive. Smooth the interfacing with your hands (this will help to displace the air between the interfacing and fabric). Start pressing in the center and work out slowly, ironing the interfacing to the fabric.

Iron on a flat surface, not an ironing board.

All edges should be sealed together. If you see air bubbles, spray with water and press again.

Shape Flex the **Background**, **Outer Borders** and **Verse Borders**

(see the three cuts above)

also include the Blue Final Border Fabric (Terial Magic not needed on this strip)



Adding the Shape Flex to all these pieces will give the same weight to the quilt top making it easier to add borders and quilt the piece.

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Sub Cutting Instructions Let Freedom Ring

Fabric must be prepared with Terial Magic and Shape Flex before **Sub Cutting**.

(1) 30" Square Center Background (already cut and prepared)

Sub Cut 54" Strip into:

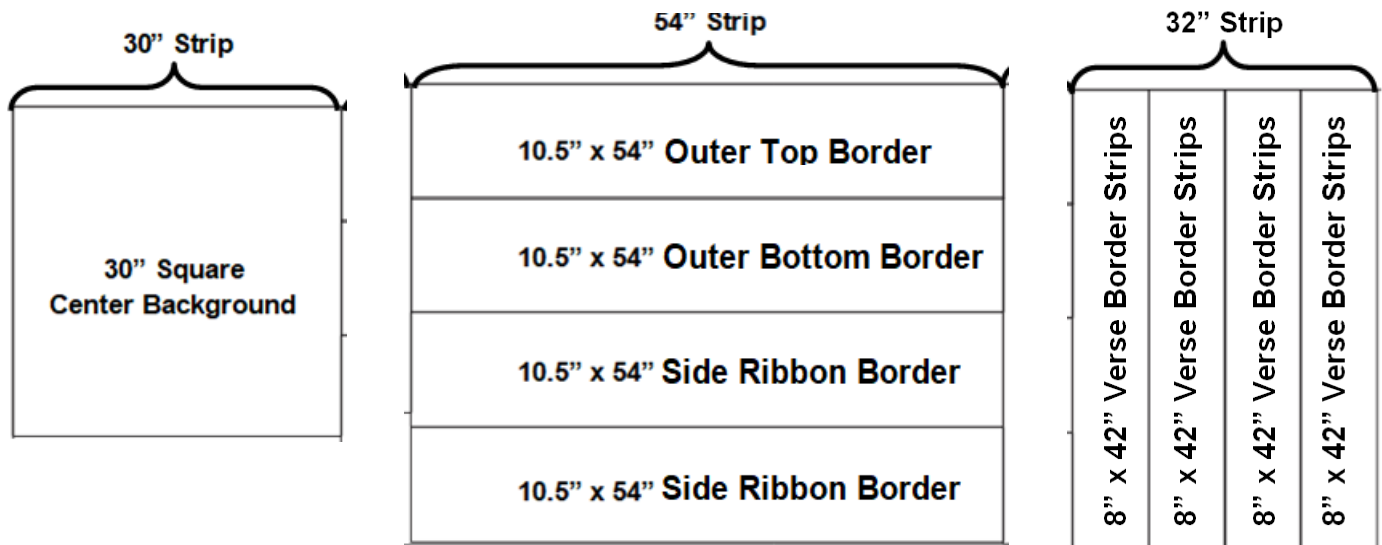
(4) 54" x 10.5" Outer Border Strip

Note: divide this 54" strip into fourths, depending on the width of your fabric, your cut width will vary. **Do not cut the selvage off** (you may need the extra fabric for hooping).

8" x 42" Verse Border Strips

Sub Cut 32" Strip into:

(4) 8" x 42" Word Border Strips



Blue Final Outer Border (16" x 63")

Wait to cut these Blue Borders until the quilt top is completed.

Sub Cut into (4) 3½" x Length of Fabric

Wait to trim the length until the quilt is completely finished.

Use those measurements to determine the length needed.

Blue Final Border Fabric

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Marking Instructions for Let Freedom Ring

Mark the Fabric: (use removable ink)

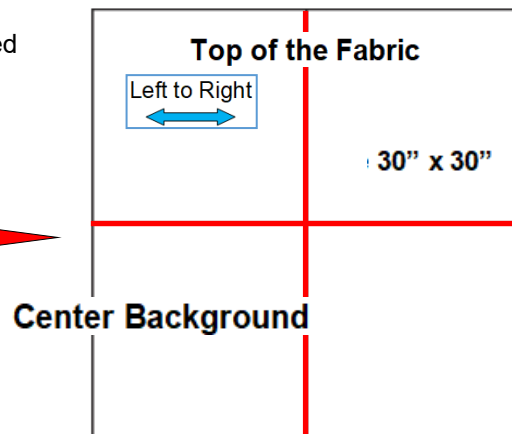
SewLine Duo Marker, medium tip recommended /can be ironed

Center Background:

On the front side of the **30" x 30" Center Background Fabric**, mark a **horizontal & vertical line, centered on the fabric, the full LENGTH & WIDTH** of the fabric, (aka=center crosshair / shown in red)

Use a 20 ½" square ruler to mark the **lines to ensure a 90°**
See instructional video for example.

Select Videos / [Cutting & Marking Fabric with two rulers](#)



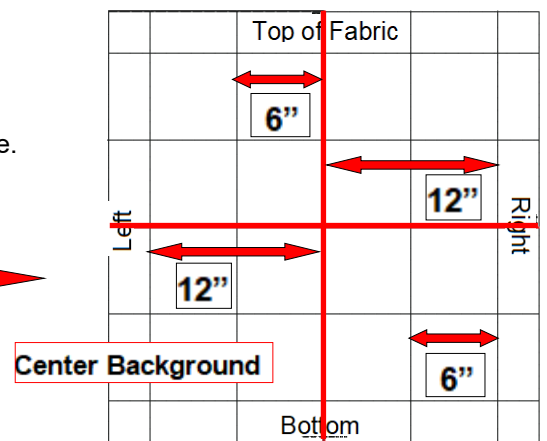
Marking Additional Lines for the 30" Center Background:

Mark lines the **“full width and length”** of the fabric.

Mark Vertical lines **6" & 12"** on both sides of the Center Vertical Line.
Mark Horizontal lines **6" & 12"** above and below the Center Horizontal Line.
The lines form a grid. (shown in black)
Lines must be **parallel & perpendicular** to each other (**90° angle**).

Write the words **“Top of the Fabric”** at the top of the fabric.
Also write **Bottom, Left, & Right** in the appropriate locations.

Marking all the remaining Pieces with a Center crosshair on each piece. Mark lines the **“full width and length”** of the strip.



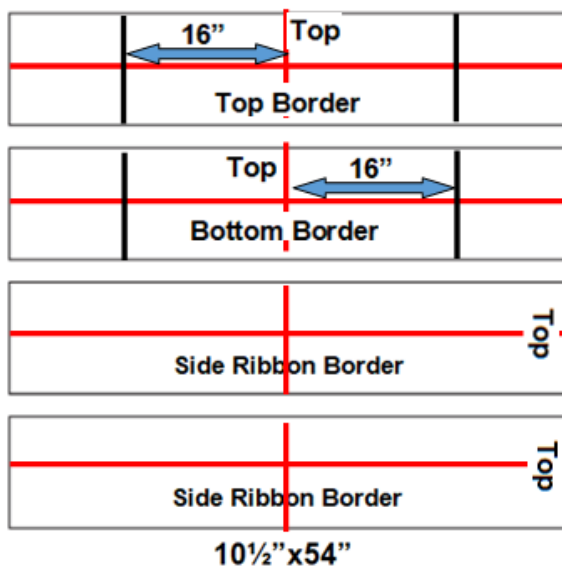
Top & Bottom Outer Border Strips

Mark a vertical line **16"** on either side of the **Center Crosshair**. See this Example below.

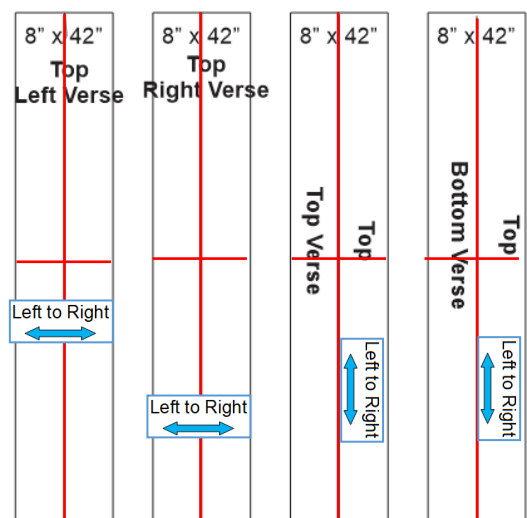
For the Directional Fabric to read **“left to right”** Follow these Examples.

Mark every single piece with the word “Top” positioned correctly!!!

Top & Bottom Outer Border & Side Ribbon Border Strips



8"x42" Verse Border Strips



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