

Neck Roll Pillow with Puffing & Piping

1. **Set serger for a 4 thread overlock. Stitch selector A, Length 2.5, Width M, Differential N.**
2. Lay the 4 ½ piping strips RST on the short ends to make 1 long strip. Serge the ends. Press seams to one side. Place cording foot on the machine. Wrap the piping strip around the cord, leaving about 3" of cord exposed. Place cord under the foot of the machine with the cord in the groove. Have the exposed cord out the back of the foot. This will help you maneuver the cord around to get into the groove. Make sure the raw edges of the fabric is towards the blade. As you are serging, keep the raw edges together and the cord in the fold. Set piping aside.
3. Place the shirring foot on the serger. **Stitch selector on A, Length 4, Width M, Differential 2.** Place the puffing strip in the serger. Serge just skimming the edge of the fabric. Turn and serger the other edge of fabric. Repeat with other puffing strip.
4. Place center fabric on the table RT up. Clip the piping to the center fabric. Place the puffing strip on top of the piping with RS together.
5. Place the cording foot on the machine. **Stitch selector A, Length 3, Width M, Differential N.** Place the cording in the groove of the foot and serge. Repeat on the other side of the center piece. Press.
6. On the end of the puffing strip, add the piping and the end piecing. Hold with clips. Place piping in groove on foot and serge. Repeat on the other puffing strip.
7. Place on of the end gathered pieces on the ironing board. Sprinkle with Free Fuse. Lay the other end gathered piece on top. Wrong sides together. Press to fuse together. Repeat with other end gathered pieces.
8. **Set the serger for a rolled hem. Stitch selector D, Length .75R, Width 3.0. Place the regular** foot on the serger. Remove the left needle. Place the 12wt thread in the upper looper. Regular serger thread in right needle and lower looper. Place the 22" edge on the serger; serger. Only roll hem one end. Repeat with the other end gather piece.
9. **Set serger back to the 4 Thread overlock.** Replace left needle. Place cording foot back on serger. **Stitch selector A, Length 3.0, Width M, Differential N.** Place serger thread in needle and loopers. Lay the pillow on table RS up. Place the piping on the end pieces, add the end gathering piece, RS down. Serge.
10. Place the pillow on the cutting mat. Square up the edges. With RS together, fold so all the piping and edges are even. Pin well. Place the regular serger foot back on serger. Serge the long end, slowly to keep piping and pieces in place. Fray Block the ends, let dry, clip. Turn RS out. Stuff with pillow form and tie ends with ribbon.