


SERVICE FORM – STATLER

 <p>THREADS RUN THRU IT inc. QUILT SHOP</p> <p>434-821-3000 40 Exchange Dr, Rustburg, VA 24588 hello@trtiwequilt.com FB- @ThreadsRunThruItGammill</p>	Name	
	Street add	
	C, S, Z	
	E-Mail	
	Phone #	
Service Date		Technician
Track System		Table Size
Serial #		Model/Size

	Check Point	Check	Adjustment/Repair
1	Needle Properly Installed Size: 3.0 —5.0		
2	Bobbin Backlash Spring		
3	Bobbin Case Tension		
4	Handlebar Light		
5	Hook Shaft Stability (end play)		
6	Needle Bar Stability		
7	Needle Bar Height (is new style?)		
8	Rotary Hook Timing & Clearance to needle		
9	Clean hook bobbin case retaining pin		
10	Hook Retainer Bracket Position (Center or Left of Center of needle, and 1/3 to 2/3 of depth)		
11	Rocking Finger Height & Position and Depth		
12	Rocking Finger Timing		
13	Rocking Finger Stroke of Hook Ret. Brk		
14	Hopping Foot Timing		
15	Hopping Foot Stroke		
16	Hopping Foot Height & Centering		
17	Rotary Check Spring Tension & Location (break thread stitching left?)		
18	Intermittent Tension Timing		
19	Intermittent Tension Stroke		
20	Machine has proper Cone Springs		

21	O.B. Bobbin Winder operation		
22	Motor Belt & Pulley		
23	Motor Sound (bearings)		
24	Encoder O-Rings		
25	All Switches (replace red/black)		
26	Laser Light operation		
27	Wheels (diagonal stitching?)		
28	Foam Handle Grips		

	Check Point	Check	Adjustment/Repair
1	Remove all belt covers and clean pulleys		
2	Calibrate X & X-Belt Tension		
3	Calibrate Y & Y-Belt Tension		
4	Calibrate Z Motor (replace belt first)		
5	Diagnostics – check all inputs		
6	Verify X and Y ACTUAL are changing		
7	Motor Hold – X		
8	Motor Hold – Y		
9	Motor Hold – Z		
10	Check / Adjust Needle Stop Up position		
11	Cable Harness (Check fraying, routing, strain relief clip, replace if 10+ yrs)		
12	Controller power supply (clean, replace if 10+ years)		
13	Set Interface metric for Ethernet to 1		
14	Regulated Stitch & Statler Sew-off		
15	Sustained stitching to left – thread break?		

Table

	Check Point	Check	Adjustment/Repair
1	Level		
2	Legs bolted on evenly		
3	Rollers all Parallel		
4	Take-up Bar Level		
5	Tracks clean and straight (Esp. rear of adjustable Breeze tracks)		
6	Hydraulic Lift (Functions)		
7	Light Bar		

Stand-Alone Bobbin Winder

	Check Point	Check	Adjustment/Repair
1	Tension unit is cleaned out		
2	Unit is lubricated		
3	O-ring is good condition		
4	Winds evenly		
5	Winds fully		

6	Winds with correct firmness		
7	Customer knows TOWA use		

Description	Price	Replaced	Waived
Annual			
Check Spring	Included		
Felt Washer	Included		
Cone Spring (<input type="checkbox"/> light <input type="checkbox"/> heavy)	Included		
RS Handle Switch	Included		
Slip-On Thread Guide (above needle)	Included		
Anti-backlash Spring	Included		
Encoder O-Rings	Included		
5 Year			
Z Motor Belt	\$11		
Wheel Kit	\$249		
10 Year			
Z Motor and Pulley	\$347-567		
Top Shaft Bearing	\$30		
Hopping Foot Bearing	\$40		
Statler Crosstrack Wiring Harness	\$300-\$430		
Statler Case Fan	\$44		
Statler Power Supply	\$168-\$320		

Parts List

To Ship?	Qty	Description	Price	Extended
	1	Service Call	\$355	
		Mechanical Parts		
		17" Motor Belt		
		Pair of Encoder O-Rings		
		Checkspring Assembly		
		Cone Spring (<input type="checkbox"/> light <input type="checkbox"/> heavy)	\$2	
		Bobbin Case	\$42	
		Wheel Parts		

		Electrical Parts		
Thank you for trusting us to care for your Gammill Machine! We appreciate your positive comments about us to friends and on Facebook. Or if there's anything we could have done better, we want to know it!			SubTotal	
			Tax	
			Total	