



Date:

Machine:

Customer:

Technician:

Serial #:

Procedure		Ok	Adjusted
1	Check thread break sensor		
2	Check switches		
3	Take up lever stops at correct level		
4	Single stitch stops in upright position		
5	Consistent stitch length over 3" section in diagonal direction		
6	Check laser and dimmer function in both connections		
7	Check lock functions: Vertical and Horizontal		
8	Constant, Regulate, Basting, Coast Regulate modes function correctly		
9	Hook Timing/Rocking Finger and Retainer Bracket positioned correctly		
10	Wheels cleaned and check for freeness		
11	Track cleaned		
12	Test encoders		
13	Hopping foot timing. Hopping foot height is set at 3/16"		
14	Hook area cleaned		
15	Check all thread guides.		
16	Check needle plate is centered on needle		
17	Check motor belt		
18	Check motor pulley		
19	Clean and check behind maintenance cover		
20	Check motor brushes		
21	Check shaft for end play		
22	Statler: Clean controller		
23	Statler: Clean computer		
24	Statler: Clean y motor		
25	Statler: Clean x motor		
26	Statler: Check Belt tension		

Annual Replacement

1	Econder 0-rings		
2	Check Spring		
3	Felt Washer		
4	Cone Spring		
5	Red/Black handle switches- Statler and Plus Machines		
6	Thread guide above needle		

5 Year Replacement Schedule

Z Motor Belt		
Wheel Kit		
Vision - 2.0 Power Switch		

10 Year Replacement Schedule

Statler Crosstrack Wiring Harness		
Z Motor and Pulley		

Technician Signature: _____