Sit Down Table
Assembly Instructions
### Parts that come with your sit down table

<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Extension leaf</td>
</tr>
<tr>
<td>B</td>
<td>Table with cutout for machine</td>
</tr>
<tr>
<td>C</td>
<td>Two table legs</td>
</tr>
<tr>
<td>D</td>
<td>One table leg with long support</td>
</tr>
<tr>
<td>E</td>
<td>One Extension Leaf support leg</td>
</tr>
<tr>
<td>F</td>
<td>One table leg with short support</td>
</tr>
<tr>
<td>G</td>
<td>One Extension leaf support leg</td>
</tr>
<tr>
<td>H</td>
<td>Four table leg bolts</td>
</tr>
<tr>
<td>I</td>
<td>Four table leg lock washer</td>
</tr>
<tr>
<td>J</td>
<td>Four table leg washer</td>
</tr>
<tr>
<td>K</td>
<td>Two Extension leaf support leg attaching bolts</td>
</tr>
<tr>
<td>L</td>
<td>Two Extension leaf support leg attaching nylon nuts</td>
</tr>
<tr>
<td>M</td>
<td>Allen wrench for leg bolt</td>
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<tr>
<td>N</td>
<td>Allen wrench for extension leaf support leg attaching bolt</td>
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</table>
Layout of Sit Down Table. Above is the sit down table with the bottom of the table showing. As you can see the machine cut out sits close to one side of the table. There are hinges on the other side of the table which hold the extension leaf to extend your table.
Assembly of legs to your sit down table

We will attach the two legs that go on the machine side of the table first.

Step 1: Lay your table face down on the floor with the leg attaching area up.

Step 2: Locate your two legs (C) that do not have the attaching part for the extension leaf support legs.

Step 3: Using H bolt, I lock washer, and J washer to secure the legs to the table. You will need one of each part.

Step 4: Place the leg in the position for the leg and use the parts from step 3 to attach leg to table. see figure 1

Step 5: Repeat step 4 for the other leg on the machine side of the table.

Now we will attach the two legs that have the part for attaching the extension leaf support legs.

Step 6: Locate the leg with the short piece for the support leg (F).

Step 7: This leg will be attached to the left side of the hinged side of the table. Note the opening of the channel in figure 3

Step 8: Using the same parts from step 3 secure the leg into position on the table.

Step 9: Locate the leg with the long piece for the support leg (D).

Step 10: This leg will be attached to the right side of the hinged side of the table. Note the opening of the channel in figure 4
Note: These channels are tight and some pressure may be needed to get the legs connected.

Step 11: Using the last of the parts from step 3 secure this leg into position.
Next we will attach the extension leaf support legs (G and E)

Note: These channels are tight some pressure may be needed to get the legs connected.

**Step 12:** Locate your two extension leaf support legs (G and E)

**Step 13:** Locate your bolt (K) and the nylon nut (L)

Note: Each leg has an angle cut on the tubing that goes into the channel where you are going to attach these legs. G has the angle cut on the left side and E has the angle cut on the right side.

**Step 14:** Insert the extension leaf support leg (G) into the channel on table leg (F)

**Step 15:** Using the bolt and nut from step 13 secure this leg to the other leg. Note: Don’t tighten all the way down. You need to be able to swing this leg out and in.

**Step 16:** Insert the extension leaf support leg (E) into the channel on table leg (D)

**Step 17:** Using the other bolt and nut from step 13 secure this leg to the other leg. Note: You do not need to tighten all the way down. You need to be able to swing this leg out and in.

Your table legs and extension leaf legs are now attached. Check all your table leg bolts to ensure they are tight.

When folding the extension leaf legs in for storage or movement of table fold G leg in first and then E leg.

Set your table on the legs so that we can attach the leaf and place the machine in the table.
Adding the extension leaf

To attach the extension leaf you need to hold the extension leaf by the sides with the hinge side up.

Figure 8 shows the leaf and table hinge

Line up the hinge part on your extension leaf with the hinges on your table.

Let it drop into place on the hinges on the table.

To use the extension leaf

Step 1: While holding the bottom side lift up while rotating the leaf on the hinge.

Step 2: Pull the two support legs out.

Step 3: Rest the extension leaf down on the support legs. Figure 9 shows the top of the extension leaf leg.

Placing the Machine on the table.

Step 1: There should be rubber feet to put in the bottom of the cut out for the machine

Note: You may need to cut the rubber feet see figure 11, in order to provide a level below the table top position for your Sit Down quilting machine. See figure 12 for Machine set in the table cut out.

Step 2: Place these rubber feet into the corners of the cut out. Figure 10 shows one of the rubber feet in the corner.

Step 3: When placing the machine into the cut out. Check to ensure that the bobbin area is towards the cut out on the bottom for changing bobbins.