SINGER

Superb

Model 2010

Feature		Benefit
Over 1,000 Stitch Functions		Select from over 1,000 Stitch Functions. Fulfill your creative dreams with a large selection of decorative stitches, alphabet stitches, and construction stitches.
Large Back-Lit LCD Screen		Provides clear and easy viewing of stitch functions including stitch width and length, tension settings, and the recommended presser foot.
Four Memory Modules		Four Memory Modules each hold up to 20 entries. Place names, simple phrases and decorative stitch sequences in each of these four modules, then retrieve them anytime you want to personalize your projects.
Mirror Imaging and Elongation Function		With just a touch of a button selected stitches can be mirrored imaged, adding even more stitch variety. Want to make a stitch longer yet keep the stitch intact? Select the Elongation button and select stitches can be made up to 5 times longer.
Electronic Auto Pilot		Unplug the foot control, press the Start button and the machine sews. You are still in complete control over the speed - just slide the Speed Limiting Lever to the desired speed.
Programmable Needle Up/Down		The needle can be programmed to stop in the highest *up* position when your foot is lifted from the controller, making it easier for removing the fabric from the machine. Or program the needle to stop in the *down* position, which is ideal for pivoting, appliquéing or quilting.
Heavy Duty Metal Frame		The internal rigid support holds all the mechanisms in perfect alignment for skip-free sewing and overall durability.
Extension Table		Provides a larger working area, an essential for quilting, home decor sewing, or when working with a larger project.

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Feature		Benefit
2 Built-In Alphabets		Personalize projects by adding a monogram, name or phrase with the built-in block or script style alphabets, both available in upper and lower case.
Horizontal Threading		Quality stitches begin with proper thread delivery. Placing the thread spool in the horizontal position allows for the thread to feed more evenly, reducing poor stitch formation and thread breakage.
Automatic Needle Threader		Makes threading the eye of the needle quick and painless.
Top Drop-in Bobbin		This mechanism incorporates a magnet-type vertical axis rotating hook that ensures smooth, quiet, thread jam resistant sewing. The bobbin loads from the top, so it is easy to insert the bobbin. The clear cover makes it easy to monitor the bobbin thread supply.
Automatic Bobbin Winding Declutching		The needle bar automatically disengages when winding the bobbin. This keeps the needle from moving up and down while winding the bobbin, therefore making bobbin winding safer.
9 Fully Automatic 1-Step Buttonholes		Buttonhole sewing is a one-step simple process, providing reliable results every time.
Built-In Stretch Stitches		Specially designed stitches that add strength and flexibility to seams, especially useful when sewing on knitwear and super-stretch fabrics.
Adjustable Stitch Length		Automatic settings for length can be overridden to personalize length choice.
Adjustable Stitch Width		Automatic settings for width can be overridden to personalize width choice.

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Feature		Benefit
Center Zigzag Taper		When tapering with the zigzag stitch, the stitch tapers to the center, not the left or right. This feature is especially valuable when appliqué-ing, because it provides a more attractive look when tapering into or out from a point.
Automatic Locking Stitch Function		Tie-off decorative and utility stitches with just a push of a button. Three tiny tacking stitches, reinforce patterns and stitches to prevent unraveling.
Automatic Reverse		Push the conveniently located Automatic Reverse Button to sew in reverse and reinforce the stitch.
7mm Stitch Width		Select stitches can be set for a maximum width of 7mm creating attractive satin and decorative stitches.
Electronic Twin Needle Control		Select stitches automatically adjust for twin needle sewing with just the touch of a button.
13 Needle Positions		Needle position can be changed for individual projects like inserting zippers, cording and topstitching.
Editing Capabilities		It's easy to make changes or replace your selections within the Memory Module.
Error Warning		An audible warning alerts the sewer if something is incorrect. The audible warning can be deactivated, if desired.
Pattern Override Memory		Select a pattern, override the width and/or length, place the stitch in a Memory Module, and the machine will remember those changes for future use.
Sewing Speed		With a maximum sewing speed of 750 stitches-per-minute, projects can be sewn quickly.
Automatic Presser Foot Pressure Control		The amount of pressure exerted on the fabric by the presser foot against the feed dogs is adjusted automatically. Sew from the lightest weight tricots to the heaviest denim, without making presser foot pressure adjustments.

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Feature	Benefit
Automatic Tension	This system ensures stable stitch quality regardless of the type of fabric.
Extra-High Presser Foot Lifter	Advantageous when placing multiple layers or bulky fabric under the presser foot.
Free Arm	Provides professional results and easy access to cuffs, collars, pant hems and other difficult-to-reach areas.
7-Segment Feeding System	This is a specially designed feed dog that ensures that the fabric is picked up and supported from the front of the presser foot to the rear. This provides for much more accurate feeding of the fabric.
Box Feed	This is a function that moves the feed dogs in a box motion, rather than the historic arc motion. Box motion assures perfect feeding throughout the entire feed process, as the feed dogs are always in perfect and equal contact with the fabric and presser foot.
Drop Feed	A conveniently located lever lowers the feed dogs for free-motion embroidery, monograms and button sewing.
On Board Storage	Accessories can be conveniently stored in the removable sewing table.
Snap-On Presser Feet	Easily change snap-on presser feet without use of a screwdriver.
Thread Cutter	Located on the machine for precise thread cutting, eliminating the extra step of cutting thread with scissors.

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Feature	Benefit
DC Motor	Provides instant start up and stop with no coasting, for accurate and precise stitch placement.
Standard Accessories	All-Purpose Foot (on machine) Zipper Foot Buttonhole Foot Blind Hem Foot Satin Stitch Foot Overcasting Foot Darning & Embroidery Foot Gathering Foot Rolled Hem Foot Button Sewing Foot Edge/Quilting Guide Pack of Needles Bobbins Thread Spool Caps (2) Auxiliary Spool Pin Spool Pin Felt Screwdrivers (2) Brush/Seam Ripper Soft-Sided Dust Cover Extension Table Foot Control Instruction Manual Power Cord
Warranty	Limited 25-year warranty including 5-year electronic components and 1-year adjustments

SINGER® | 2010 Stitch Chart

Direct Patterns

A Group Patterns

B Group Patterns

Block Style Alphabet

1	2	3	4	5	6	7	8	9	0	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
P	Q	R	S	T	U	V	W	X	Y	Z	a	b	c	d	e	f	g	h	i	j	k	l	m	n
o	p	q	r	s	t	u	v	w	x	y	z	Ä	Å	Æ	Ñ	Ö	Ø	Ç	Ü	ä	ã	å	æ	ë
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Script Style Alphabet

1	2	3	4	5	6	7	8	9	0	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
P	Q	R	S	T	U	V	W	X	Y	Z	a	b	c	d	e	f	g	h	i	j	k	l	m	n
o	p	q	r	s	t	u	v	w	x	y	z	Ä	Å	Æ	Ñ	Ö	Ø	Ç	Ü	ä	ã	å	æ	ë
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