

# Enhance Your World of Sewing with Pearl Line Sergers!

The Juki Pearl Line Home Sergers offer two exciting models to expand your sewing capabilities. Create the latest fashions or decorative home items and crafts with the MO-644D four-thread overlock or the MO-655 five-thread machine. Both units offer differential feed and built-in rolled hemming and perform all the popular overlock and flatlock variations. The MO-655 performs a 2-thread chainstitch making it possible to sew a secure 5-thread safety stitch. The Pearl line sergers are ideal for use with today's latest fabrics as well as decorative threads. Add serging techniques to your world of sewing and open new doors to design opportunities!



**MO-655**

2-Needle, 2/3/4/5 Thread Overlock with Differential Feed & Chainstitch

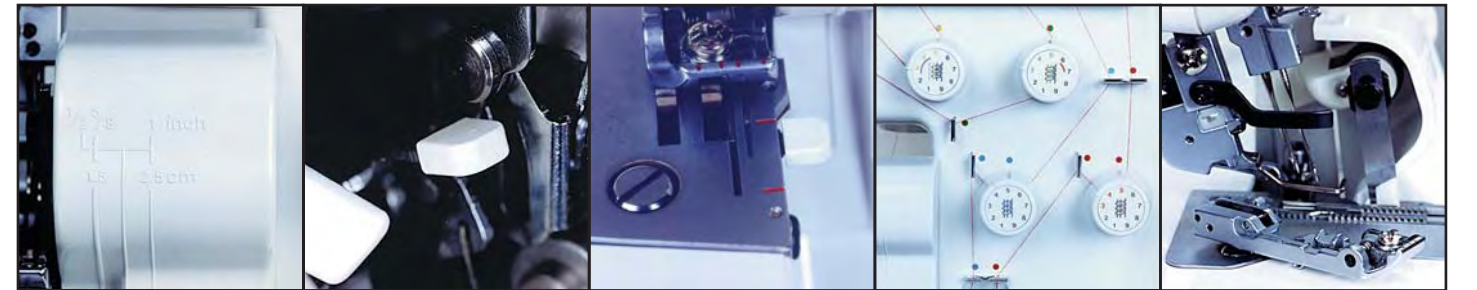


# Juki Technology Makes Serging Accurate And Easy

## Superior Performance Features of the MO-654DE and MO-655:

	MO-654DE	MO-655
Sewing Width Gauge	■	■
Lower Looper Threader	■	■
Automatic Rolled Hemming	■	■
Color-Coded Threading Guides	■	■
Multi-Purpose Foot	■	■
Lower Knife Adjustment Knob	■	■
Heavy-Duty Knife System	■	■
Upper and Lower Loopers	■	■
Chain Looper Threader		■
Auxiliary Bed		■
2/3 Thread Converter	■	■
Adjustable differential feed	■	■

Standard equipment/function ■



**Sewing Width Gauge** takes the guesswork out of seam allowances, and is conveniently located on the guard cover.

**Lower Looper Threader** allows for easy threading in seconds—simply slide your thread into a slot and snap the looper back in place.

**Automatic Rolled Hemming** can now be created quickly and easily with built-in fingertip controls—there is no need to change the foot or plate.

**Color-Coded Threading Guides** throughout the machine make threading easy and efficient—special guides lock your thread into the tensions for consistent stitching.

**Multi-Purpose Foot** comes equipped with a slotted tape guide which can be used to sew woven tape, elastic, sequins and ribbon.



**Lower Knife Adjustment Knob** adjusts the lower knife quickly to change the width of fabric in the seam allowance, for perfect seams and rolled edges.

**Heavy-Duty Knife System** operates with a dedicated drive to assure consistent and easy cutting of light to heavy weight fabrics.

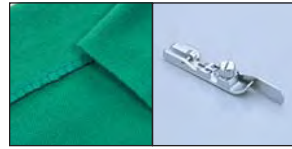
**Upper and Lower Loopers** are industrial strength to handle your toughest jobs, and accommodate a full range of decorative threads.

**Chain Looper Threader** is out of the way when serging—to thread, simply push a button—the looper snaps down for easy threading. (MO-655 only)

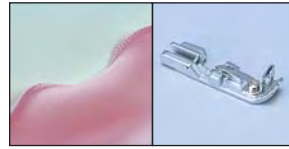
**Auxiliary Bed** Supplied as standard for use with MO-655 chainstitch

## Optional attachments to enhance your sewing capabilities

**Blind Stitch Presser Foot:**  
Part No. A9810-634-0A0A



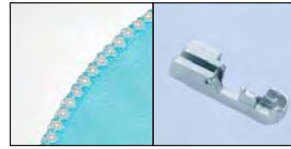
**Cording Presser Foot:**  
Part No. A9820-655-0A0A



**Gathering Presser Foot:**  
Part No. A9860-655-0A0B



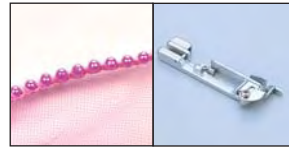
**Curved Pearl Foot:**  
Part No. A9511-634-0A0A



**Elasticator Presser Foot:**  
Part No. A9815-655-0A0A



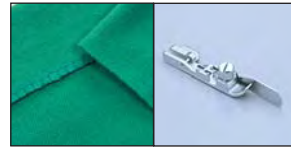
**Beading Presser Foot:**  
Part No. A9870-634-0A0A



**Piping Presser Foot:**  
Part No. A9865-655-0A0A

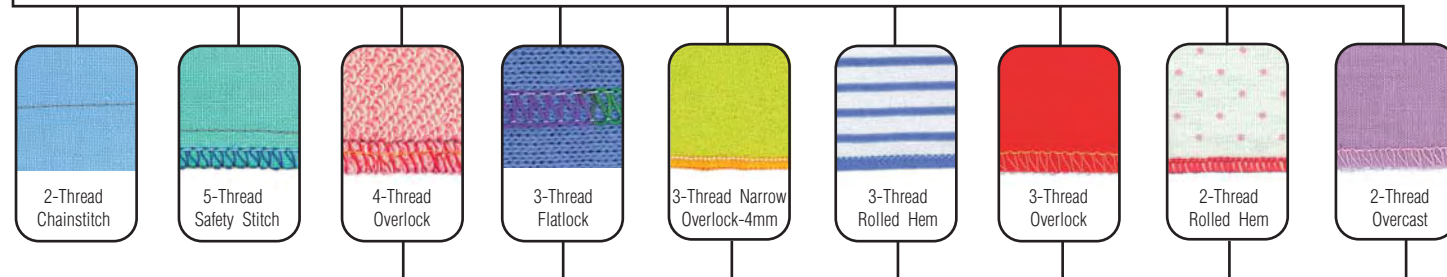


**Universal Blind Stitch Presser Foot:**  
Part No. A9521-634-0A0



## Stitch Variations

### MO-655



### MO-654DE

## Standard Specifications

Item	MO-654DE	MO-655
Sewing Speed	Maximum 1,500 spm	
Number of Threads	2/3/4 Threads	2/3/4/5 Threads
Needle	Household Machine Size 11 or 14	
Overlocking Width	Left Needle: 6 mm / Right Needle: 4 mm Rolled Hem: 2 mm	Chain Needle: 10 mm Left Needle: 6 mm / Right Needle: 4 mm Rolled Hem: 2 mm
Stitch Length	1 - 4 mm (Standard: 2.5 mm) / Rolled Hem: 1 - 1.5 mm	
Differential Feed	0.7 - 2.0 Ratio	
Tension	Industrial Type Dial / 1 Rotation	
Built-In Rolled Hemming	Right (Narrow) or Left (Wide) Needle / 2 or 3 Thread	
Flatlock	Right or Left Needle / 2 or 3 Thread	2 or 3 Thread
Universal Presser Foot	Tape, Ribbon, Narrow Elastic Application	
Presser Foot Lift	5 mm	
Dimensions	270 mm (w) x 345 mm (d) x 295 mm (h)	315 mm (w) x 345 mm (d) x 295 mm (h)
Weight	7 Kg (15 lbs)	7.2 Kg (15.5 lbs)

# JUKI

Contact Juki Union Special for the dealer nearest you or visit our website at [www.juki.com](http://www.juki.com)  
Juki Union Special, Inc. 8500 N.W. 17th Street Miami, FL 33126 Tel: 305.594.0059 Fax: 305.594.0720  
Home Division E-mail: [home@juki.com](mailto:home@juki.com)

# JUKI



Juki's Coming Home  
with Advanced Overlock Technology.

# MO-655

2-Needle, 2/3/4/5 Thread Overlock with Differential Feed & Chainstitch

# MO-654DE

2-Needle, 2/3/4 Thread Overlock with built-in Rolled Hemming & Differential Feed