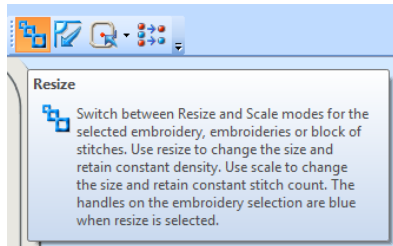


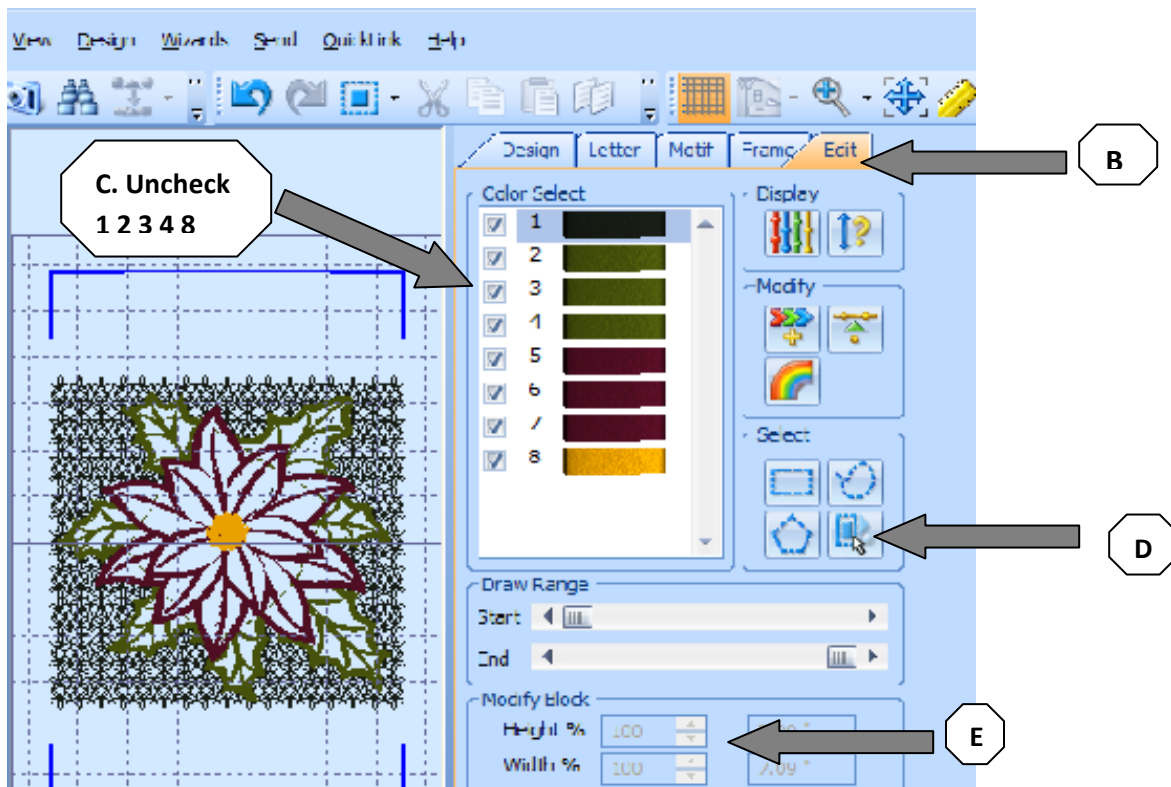
## 3D Poinsettia Flower Instructions

1. Open the original Poinsettia design.
2. Remove the background stitches, leaves and gold center.
  - a. Click Resize button.



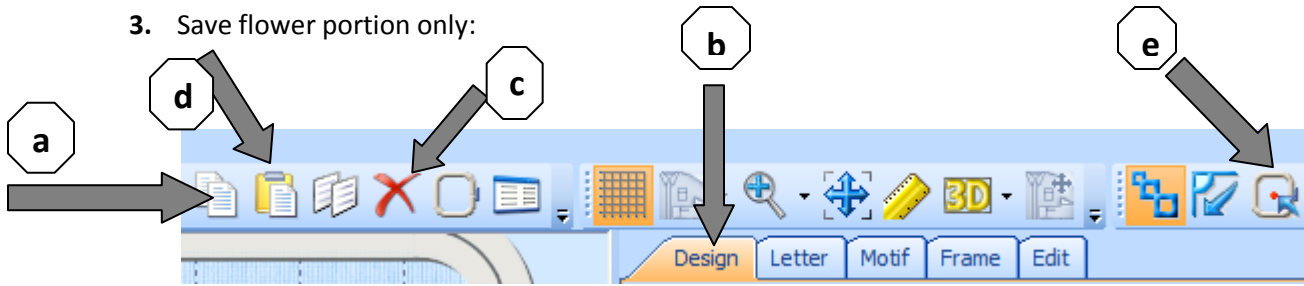
Always Ensure  
resize is clicked  
when changing a  
designs size.

- b. Click edit tab.
- c. Uncheck colors 1, 2, 3, 4, 8 to remove background, leaves and center.
- d. Click under Select the icon for "Make Block from Visible area".
- e. Modify block – Height – 90% & Width – 90% then click Apply.

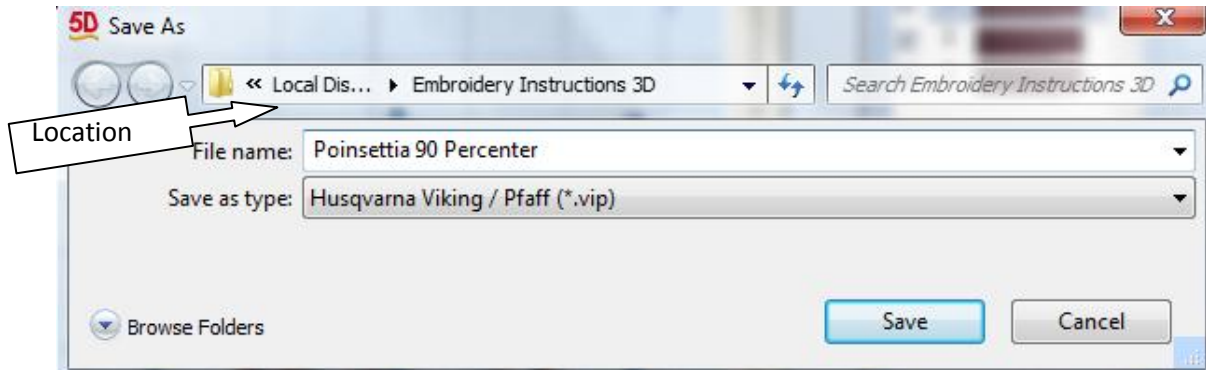


These steps will remove the background stitches, leaves and gold center.

3. Save flower portion only:



- a. Click Copy to put the flower petals in the Clipboard.
- b. Click Design Tab (the complete design will appear).
- c. Click delete to remove the complete design.
- d. Click paste to place flower on clipboard to the hoop.
- e. Click Center key to move flower to center of hoop.
- f. Save as design to a file Poinsettia 90 percent. Ensure your location and file type are correct.



- g. Click on design to highlight and click delete to remove from design Hoop. Also click clipboard to clear.

4. Repeat steps 1, 2, & 3 to create Poinsettia at 80 percent:

- a. Open the original Poinsettia design.
- b. Click Resize button.
- c. Click edit tab.
- d. Uncheck colors 1, 2, 3, 4, 8 to remove background, leaves and center.
- e. Click under Select the icon for "Make Block from Visible area".
- f. Modify block – Height – 80% & Width – 80% then click Apply.
- g. Click Copy to put the flower petals in the Clipboard.
- h. Click Design Tab (the complete design will appear).
- i. Click delete to remove the complete design.
- j. Click paste to place flower on clipboard to the hoop.
- k. Click Center key to move flower to center of hoop.
- l. Save as design to a file Poinsettia 80 percent. Ensure your location and file type is correct.

**NOTE: If material is raveling a lot, you can embroidery the satin stitch a second time.**

5. Embroidery out the Poinsettia 80 percent & Poinsettia 90 percent using Aqua Magic in 200 x 200 hoop. Wash out Aqua Magic and set aside.
6. Open original Poinsettia design and embroidery the first 7 colors on background fabric. The gold center of flower will be embroidered through all layers.
7. Place the 90% and 80% designs on top of each other on the hoop and embroider the last color (center of the flower) to sew the layers together.