



# eXplore S

## 320 & 340

### mechanical sewing machines



#### STITCHES TO FULFILL YOUR SEWING DREAMS

You can select the perfect pattern for your creative project with the help of the dial and the reference chart conveniently placed on the front of the machine:

- a choice of 23 or 19 decorative and utility stitches for the eXplore 340S and 320S respectively
- practical stretch stitches with an invaluable stitch length fine-tuning function
- to facilitate your task, these special presser feet come as standard: satin stitch foot, zipper foot, blind hem foot and overlock foot (on 340S)



#### IDEAL FOR BEGINNERS AND OCCASIONAL SEWISTS

With the elna eXplore 320S and 340S, you will effortlessly handle any project, from minor alterations to major new creations. A number of features make these models particularly user-friendly:

- built-in needle threader
- jam-proof horizontal rotary hook with easy-set bobbin
- extra-high presser foot position
- free arm essential for sewing hems
- adjustable thread tension and presser foot pressure
- clip-on system to change presser foot



#### PERFECT BUTTONHOLES IN THE BLINK OF AN EYE

Among the selection of built-in stitches, the eXplore 340S and 320S offer one buttonhole stitch each and include the corresponding buttonhole foot:

- the one-step buttonhole and the automatic buttonhole foot equipping the 340S is a great time saver: You just need to insert the button and your machine will sew the buttonhole in the right size and in one single step
- the 320S, in turn, features a four-step buttonhole and comes with a sliding buttonhole foot

## eXplore 320S & 340S

# Technical features



### GENERAL

- Free arm
- Sewing space 160 mm to the right of the needle
- Horizontal rotary hook with clear bobbin cover
- Horizontal spool pin
- Additional spool pin for winding the bobbin
- Auto declutch bobbin winder
- Built-in needle threader
- Manual thread tension control
- Manual presser foot pressure adjustment
- Manual extra-high presser foot position
- 3-piece drop feed dog
- Clip-on easy conversion presser foot
- Built-in manual thread cutter
- 1 LED light
- Accessory storage compartment under extension table
- Stitch reference chart printed on the front
- Retractable carrying handle
- Machine size W 420 × H 280 × D 170 mm
- Machine weight 6.5 kg



### SEWING

- Adjustable stitch width maximum 5 mm
- Adjustable stitch length maximum 4 mm
- Stitch patterns
  - 320S: 19 including 1 buttonhole
  - 340S: 23 including 1 buttonhole
- Buttonhole
  - 320S: 4-step buttonhole
  - 340S: 1-step buttonhole
- Stitch length fine-tuning for stretch stitches
- Sewing speed up to 830 stitches per minute
- Center and left needle positions for straight stitch and triple seam



### FUNCTION SETTINGS

- Stitch width adjustment dial
- Stitch length adjustment dial
- Pattern selection dial
- Reverse sewing lever



### STANDARD ACCESSORIES

- Standard foot A
- Zipper foot E
- Satin stitch foot F
- Blind hem foot G
- Overlock foot C (340S only)
- Automatic buttonhole foot R (340S only)
- Sliding buttonhole foot J (320S only)
- Quilting guide bar (340S only)
- Bobbins x3
- Seam ripper
- Lint brush
- Needle set
- Screwdriver
- Spool holders (small and large)
- Additional spool pin
- Felt
- Foot controller
- Hard cover



### OPTIONAL ACCESSORIES

You will find all optional accessories for these models, on the elna website at [www.elna.com](http://www.elna.com)