



*With free
accessory
package*



eXcellence 680+

Fashion & Decor edition

computerized sewing machine



SWISS DESIGN MAKES THE DIFFERENCE

Dedicated to support you in a variety of sewing projects, our eXcellence 680+ provides a wide working area, great comfort, original design solutions and invaluable functions coupled with simple operation:

- large sewing space 210 x 120 mm
- buttons for easy access to key functions
- LCD screen and wide touch panel
- exclusive presser feet compartment
- widespread, bright LED lighting
- extra-wide extension table



ENJOY EVERY MOMENT SPENT SEWING

The range of 170 stitches is in 9 mm width for higher impact and includes the alphabet and 10 one-step buttonholes. Using the temporary memory you can also create unique pattern combinations and lettering.

Other premium features include:

- high-precision needle threader
- sewing speed up to 1'000 stitches/min.
- semi-automatic thread tension control
- one-step needle plate converter
- adjustable knee lifter



WITH FREE ACCESSORIES TO BOOST CREATIVE POSSIBILITIES

With the special *Fashion & Decor* edition you get an additional accessory package of five presser feet that will help you carry out dressmaking and interior decoration projects in a neat, easy and quick way:

- invisible zipper foot
- bias binder foot
- gathering foot
- piping foot
- ultra-glide foot

They come on top of the 15 presser feet and 2 needle plates already included.

eXcellence 680+ *Fashion & Decor edition*

Technical features



GENERAL

- Sewing space 210 x 120 mm
- Free arm (100 mm)
- LCD display screen (W 68 x H 25.5 mm)
- Touch control panel (W 78.2 x H 104.9 mm)
- Horizontal rotary hook with clear bobbin cover
- Easy and guided bobbin threader with built-in thread cutter
- Horizontal spool pin
- Additional spool pin for winding the bobbin with the machine threaded
- Auto declutch bobbin winder with integrated thread cutters
- Built-in needle threader Superior System
- 7-piece drop feed dog
- Semi-automatic thread tension control
- Manual presser foot pressure adjustment
- Manual extra-high presser foot position
- Clip-on easy conversion presser foot
- Drop feed sensor
- One-step needle plate conversion system
- Adjustable knee lifter
- Remote thread cutter port (*remote thread cutter optional*)
- 6 built-in white LED lamps in 3 areas
- Elna-exclusive presser feet compartment + accessory storage in arm
- Stitch reference chart in top cover
- Machine size W 475 x H 316 x D 223 mm
- Machine weight 10 kg



SEWING

- Adjustable stitch width maximum 9 mm
- Adjustable stitch length maximum 5 mm
- 170 stitch patterns
- 11 one-step automatic buttonholes
- Alphabet in 2 fonts
- Capital letters and numbers available in 9 mm
- Pattern combinations (max. 50 stitches)
- Temporary memory
- Resuming a pattern combination from the beginning
- Mirroring of patterns
- Twin-needle sewing
- Adjustable sewing speed up to 1'000 stitches per minute
- 91 variable needle positions



FUNCTIONS WITH DIRECT ACCESS

- Start / Stop
- Reverse sewing
- Automatic lock stitch
- Up / Down needle position
- Automatic thread cutter
- Speed control slider
- Direct stitch selection 4 patterns



STANDARD ACCESSORIES

- Presser feet
standard A, rolled hem D, zipper E, satin stitch F, open-toe satin stitch F2, blind hem G, overlock M, 1/4" seam O, closed-toe darning foot PD-H, convertible free-motion quilting set QB-S (closed-toe, open-toe and clear-view feet), automatic buttonhole foot R with stabilizer plate, button sewing foot T, even feed foot
- Others
Straight stitch needle plate, circular sewing pivot pin, quilting guide bar, guide bar for even feed foot, knee lifter, 10 unit-kit Easy bobbins, bobbins, seam ripper, needle set, lint brush, spool holders (small, large and special), additional spool pin, screwdriver small, touch panel stylus, extra-wide extension table (50 x 30 cm), foot controller, semi-hard cover

FREE ACCESSORIES

The eXcellence 680+ *Fashion & Decor edition* includes the following presser feet additionally:

- Piping foot I
- Ultra-glide foot U
- Gathering foot V
- Bias binder foot W
- Invisible zipper foot Z



OPTIONAL ACCESSORIES

You will find all optional accessories for this model, on the elna website at www.elna.com