Serge It Once,
Serge It Twice!

By Nancy Bednar

Total the basic clean

As a garment sewer, I like to push the creative limits of my serger past the basic clean finished seams and speedy piecing to create decorative accents that cannot be duplicated using a sewing machine. This classic linen camisole is a perfect example of a simple garment sewn from a plain fabric made more visually interesting by the addition of embroidery and unique serger stitch applications. The project is simple, fast, and easy with great high-end retail appeal. The creative work found here could easily be translated into a pillow top, dress front or decorative panel on a tote bag.

# Overview of Camisole

The camisole design features embroidery on the front, framed on the right and left with alternating rows of double stitched serger tucks and ribbon woven flatlocking. Rows are positioned 1" apart, measured from the outer left and right sides of the center embroidery on the front. The camisole back does not have center embroidery. Flatlock ribbon weaving is serged at center back, framed by a pair of double stitched tucks, one each on the left and right sides.



Left to Right: Double-serged Pintuck, Flatlock Stitch with Ribbon, Doubleserged Pintuck, Center Embroidery Design, Double-serged Pintuck, Flatlock Stitch with Ribbon, Double-serged Pintuck

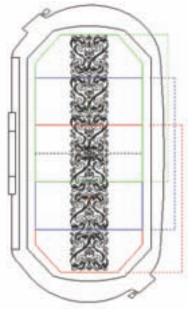
# **Preparation**

- Cut out camisole front and back pieces, adding 1" to side seams.
- Do not cut out facing pieces will be replaced with bias bindings.
- Using an iron, crease-mark the centerlines on the front and back.
- Add length to the pattern pieces.

# **Embroidery**

Embroider the design of your choice along the crease marked centerline on the front piece. The sample shows design #BE10228 from the Studio BERNINA® Exclusive Design Collection, The Linen Closet.

> Position stabilizer on the wrong side of the fabric, using temporary adhesive to secure; hoop the bonded layers as one. This design was duplicated and mirror imaged horizontally to





BERNINA® serger with 2-thread flatlocking Serger:

capabilities

Pattern: Any simple, pullover style tank top pattern (sample

uses New Look #6483)

Linen fabric – yardage per pattern plus 1/4 yard Fabric: Design: Studio BERNINA® Exclusive Design Collection, The

Linen Closet

**Thread:** Serger thread in 2 colors:

4 cones all-purpose thread for seaming (matching fabric)

2 cones all-purpose thread for decorative work

(contrasting color)

1 cone texturized polyester thread such as YLI Wooly

Nylon (contrasting color) **Notions:** 1 yard of ½" wide elastic

1½ yards ¼" wide satin ribbon

2 yards of 2" wide double-faced satin ribbon

OESD Tear-away stabilizer HRFive Temporary Spray Adhesive

**Presser** 

Foot:

Edgestitch Foot #10/10C (for sewing machine)

create the heart-shaped design; it was then mirror imaged vertically to complete the embroidered band. It was also enlarged to Mega-Hoop size in order to stitch the largest design possible. After stitching is complete, remove all stabilizer from the embroidery and prepare to serge.

# **Double Stitched Serger Tucks**

Elegant, well defined tucks that appear to be fabric bound are easy to accomplish using a new, double-stitched overlock technique. Thread serger for a narrow 3-thread rolled hem following the settings at the bottom of the page.

Draw a line 1" to the left and right of the outer edge of the center embroidery. With wrong sides together, press a fold along one drawn line. Serge along the folded line, positioning the fabric so that the stitches fall at the edge.

Raise the upper knife. Stitch a  $2^{nd}$  time over the previous row of stitching. Position the needle so that it sews just slightly to the left of the first set of needle stitches. This  $2^{nd}$  row of stitches will fill any gaps in the  $1^{st}$  row, creating dense thread coverage, replicating a bound tuck. Repeat for the second tuck.

## Flatlocked Ribbon Band

Thread serger for a 2-Thread Wide Flatlock stitch following the settings at the bottom of the page.

On the wrong side of the fabric, draw a line 1" away from the serger tuck, towards the side seam. With right sides together, fold the camisole along the drawn lines. Serge rows of flatlocking along these lines. Pull the flatlock band flat, creating the "ladders" portion of the stitch on the front of the camisole. Weave ½" wide ribbon through the flatlock ladders, securing the ribbon tails at the top and bottom of each row.

## **Double Stitched Serger Tucks**

Repeat the previous directions, serging in another set of double stitched tucks 1" away from the flatlock ribbon bands.

## **Camisole Back**

Follow the directions above to mark and serge a centered flatlock ribbon band, framed by a row of double stitched tucks to the left and right.

Convert serger to a 4-thread overlock stitch and serge the seams in the following order: Front to back at shoulders, then front to back at side seams.

# **Added Peplum**

A gently gathered peplum was added to the basic tank pattern to soften the original pattern design.

Measure and cut the camisole 1½" below the waistline to allow for blousing and a seam allowance at the waist.

Cut an 8" piece of linen the front to back measurement of the camisole, plus 1" for two  $\frac{1}{2}$ " seam allowances. Serge-seam the short sides of the peplum, forming a circle.

Adjust the differential feed to 2.0. Gently gather one of the long top edges by serging it with the adjusted feed setting. Return differential feed to "N", serge-seam the peplum to the camisole bottom.



#### **Double Rolled Hem Finish**

As with the double stitched tucks, a rolled hem, stitched 2 times at the lower edge gives a custom piped look to the bottom of the camisole and outer edges of the bindings at the armholes and neck edges.

# **SERGER SETTINGS**

#### **4-Thread Overlock Stitch:**

Right and left needles: all-purpose serger thread - tension 5 Upper and lower loopers: allpurpose thread - tension 5 Cutting width – 2½ Stitch length – 2

# 3-Thread Overlock Stitch:

Right needle and lower looper: all-purpose thread - tension 5 Left needle removed Upper looper: texturized nylon thread - tension 4-5 Cutting width – 2½ Stitch length – 2

#### 3-Thread Rolled Hem:

Right needle – all-purpose thread – tension 5 Left needle - removed Upper looper - texturized nylon thread - tension 4-5 Lower looper – all-purpose serger thread - tension 7-8 Cutting width: 1 Stitch length: 1½

# 2-Thread Wide Flatlock:

Left needle – all-purpose
thread – tension 0 - 1
Lower looper – all-purpose
thread – tension 5
Upper looper converter installed
Cutting width \*: 4
Stitch length: 4
\*Note: If working on a BERNINA
serger with mtc (Micro Thread
Control), adjust the mtc knob to its
widest setting. This will build in more
"wiggle room" in the stitch formation
and create an extra-wide flatlock
stitch.