| FABRIC |  | Month <br> Received | Width of Fabric STRIPS | Sub-Cutting |
| :---: | :---: | :---: | :---: | :---: |
| 39306-36 <br> Iron Ore <br> Background A 1B, 3, 7 |  | July (BOM 3 ) | 8 @ 5-1/2" x WOF | 8 @ 5-1/2" x 40-1/2" |
| 39304-78 <br> Robin's Egg <br> Background B <br> 1A, 2, 3, 4, 6, 7 |  | October <br> (BOM 6 ) <br> May <br> (BOM 1) | 2 @ 10-1/2" x WOF | 8 @ 10-1/2" x 10-1/2" |
| 39304-48 <br> Blue Planet <br> Background C $2,5,6,7$ |  | September <br> (BOM 5) <br> June <br> (BOM 2) | 4 @ 2-1/2" x WOF | $\begin{aligned} & 16 @ 2-1 / 2^{\prime \prime} \times 4-1 / 2^{\prime \prime} \\ & 20 @ 2-1 / 2^{\prime \prime} \times 2-1 / 2^{\prime \prime} \end{aligned}$ |
| 39302-69 <br> Oxidized Copper <br> Outer Border 1A, 1B, 5, 7 | ${ }^{6}$ | September <br> (BOM 5 ) <br> May <br> (BOM 1 ) | 8 @ 5-1/2" x WOF <br> 5 @ 2-1/2" x WOF | $\begin{aligned} & 8 @ 5-1 / 2^{\prime \prime} \times 40-1 / 2^{\prime \prime} \\ & 16 \text { @ } 2-1 / 2^{\prime \prime} \times 4-1 / 2^{\prime \prime} \\ & 48 \text { @ }-1 / 2^{\prime \prime} \times 2-1 / 2^{\prime \prime} \end{aligned}$ |

## Pre-Assembly Sewing

(1) Make four (4) cornerstone blocks using the square and rectangle sub-cuts of Background C and Outer Border fabrics; these are ENSEMBLE blocks from BOM 3 July. Instructions are also in the Cozy Quilt Designs Bel Canto Finishing pattern.
(2) Sew 5-1/2" $\times 40-1 / 2^{\prime \prime}$ Background A and Outer Border strips together lengthwise. Press toward the Outer Border.
(3) Construct the Top \& Bottom Borders (DO NOT construct side borders) using two (2) cornerstone Ensemble blocks, one (1) Single Duet block (BOM 5 - September) and two (2) pieced border segments from Step 2 above. Press as indicated on the Pressing Instructions page provided.

## Quilt Top Construction

(1) Using the attached Layout, Pressing and Assembly charts, sew your Bel Canto blocks together in the orientation shown in a row-by-row fashion.
(2) Combine rows 1 thru 4 and 6 thru 9.
(3) Add left and right-side border units to row 1-4 unit and row 6-9 unit.
(4) Sew top and bottom borders to the top and bottom of row 1-4 unit and row 6-9 unit, respectively.
(5) Sew the top half and bottom half of the quilt to either side of Row 5.
(6) Stay-stitch around the outside edge of the Bel Canto quilt top.

## Backing, Batting \& Binding

Backing or $\quad$| 10 yards of $42^{\prime \prime}-44^{\prime \prime}$ fabric |
| :--- |
| $3-3 / 8$ yards of $118^{\prime \prime}$ fabric |

Batting King size batting of your choice
Binding $\quad 1$ yard (445" of binding)


## Bel Canto Final

Layout Key
Overall Size: 110.00 by 110.00 inches


## Bel Canto Final

Pressing Instructions
Overall Size: 110.00 by 110.00 inches

Black = Block \& Row Pressing
Red = Re-pressing of blocks or where direction (after rotating block for placement) matters


## Bel Canto Final

## Assembly Instructions

Overall Size: 110.00 by 110.00 inches

## 1. Sew Rows 1-4 together. Press rows Open <br> 2. Sew Rows 6-9 together. Press rows Open

$\overline{1}$. Add side border pieced rectangle units to Rows $\overline{1-4}$ unit. Press toward border $\bar{u} \bar{u} i t . \quad$ -
| 2. Add side border pieced rectangle units to Rows 6-9 unit. Press toward border unit.


1. Add top border to top half unit. Press toward border unit.
2. Add bottom border to bottom half unit. Press toward border unit.

Bel Canto Blocks Used For Queen Size


Bel Canto Queen Size


