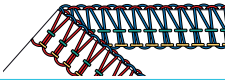
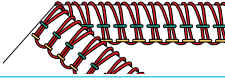
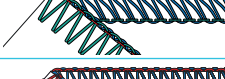
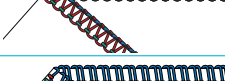
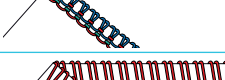
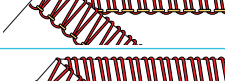
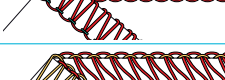
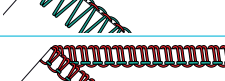
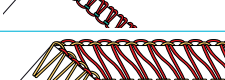
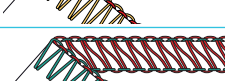
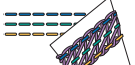
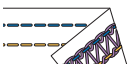
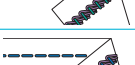
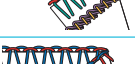
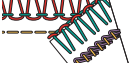


b68 maker		Overlock									
1	4-Thread Overlock with Integrated Safety Seam		4	4	4	4	—	6	N	2.5	1
2	3-Thread Super Stretch		5	4	7	4	—	6	N	2.5	1
3	3-Thread Overlock Wide (LN)		4	—	4	4	—	6	N	2.5	1
4	3-Thread Overlock Narrow (RN)		—	4.5	4	4	—	6	N	2.5	1
5	3-Thread Flatlock Wide (LN)		0	—	5	8	—	6.5	N	2.5	1
6	3-Thread Flatlock Narrow (RN)		—	0	6.5	8	—	5.5	N	2.5	1
7	3-Thread Narrow Seam		—	4.5	5	4	—	6	R	1.5	1
8	3-Thread Rolled Hem		—	4.5	5	7	—	5	R	1.5	1
9	2-Thread Wrapped Overlock Wide (LN)		3	—	7	3.5	—	6	N	2.5	1
10	2-Thread Wrapped Overlock Narrow (RN)		—	5	7	4	—	6	N	2.5	1
11	2-Thread Flatlock Wide (LN)		0.5	—	7	7	—	5.5	N	2.5	1
12	2-Thread Flatlock Narrow (RN)		—	3	7	7.5	—	6	N	2.5	1
13	2-Thread Rolled Hem		—	5	7	4.5	—	5.5	R	1.5	1
14	2-Thread Overlock Wide (LN)		0.5	—	7	7	—	5.5	N	2.5	1
15	2-Thread Overlock Narrow (RN)		—	3	7	7.5	—	6	N	2.5	1
30	3-Thread Picotstitch		—	4.5	4	5.5	—	5.5	R	3	1

b68 maker		Cover									
16	2-Thread Chainstitch (LC)		6	—	—	—	4	—	R	3	1
21	4-Thread Coverstitch		3	6	6	—	4	—	R	3	1
22	3-Thread Coverstitch Wide (LC-RC)		2.5	—	4.5	—	4	—	R	3	1
23	3-Thread Coverstitch Narrow (LC-CC)		3.5	6	—	—	4	—	R	3	1
24	3-Thread Coverstitch Narrow (CC-RC)		—	4.5	6	—	4	—	R	3	1
32	2-Thread Chainstitch (CC)		—	6	—	—	4	—	R	3	1
33	2-Thread Chainstitch (RC)		—	—	6	—	4	—	R	3	1

b68 maker		Combo									
34	3-Thread Overlock (LN) + Chainstitch (CC)		3.5	6.5	4	4	4	6	N	3	1
35	3-Thread Overlock (RN) + Chainstitch (CC)		3.5	4.5	4	4	4	6	N	3	1
36	2-Thread Overlock (LN) + Chainstitch (CC)		3.5	0	7	6	4	6	N	3	1
37	2-Thread Overlock (RN) + Chainstitch (CC)		3.5	0	7	6	4	6	N	3	1
38	3-Thread Overlock (LN) + Chainstitch (LC)		3.5	6.5	4	4	4	6	N	3	1
39	3-Thread Overlock (RN) + Chainstitch (LC)		3.5	4.5	4	4	4	6	N	3	1
40	2-Thread Overlock (LN) + Chainstitch (LC)		3.5	0	7	6	4	6	N	3	1
41	2-Thread Overlock (RN) + Chainstitch (LC)		3.5	0	7	6	4	6	N	3	1