



# SINGER®

## One™



Feature	Benefit
OneTouch™ Stitch Selection	Direct stitch selection sets optimal stitch settings for best results
SwiftSmart™ Threading System with Automatic Needle Threader	Simply guide the thread directly from the spool to the needle area through a single groove and thread the needle by simply pressing the lever for simple one-touch threading!
Drop & Sew™ Bobbin System	With this special top drop-on bobbin, there's no longer any need to raise the bobbin thread before sewing. Just drop and sew!
Quick View Stitch Setting	When either the length or width of a stitch is changed, the corresponding LED light turns yellow for notification of the change.
Simple Stitch Adjustment	Automatic optimal settings for stitch length and width can be overridden to personalize projects.
Presser Foot Sensor	Ensures the presser foot is in the proper position for an easy start. The machine will not begin to sew if presser foot is raised, reducing the chance of thread bunching.
Extra-Large Sewing Space	The arm of the machine measures 14.7" providing a more spacious work area—an essential for quilting, home décor sewing or when working with other large projects.
3 StayBright™ LED Lights	Three lamps illuminate the sewing surface for optimal viewing. The long-lasting bulbs (100,000 hours) stay cool regardless of how long the machine is being operated.



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Drop Feed	A conveniently located lever lowers the feed dogs for free-motion embroidery, monograms and button sewing.
24 Built-In Stitches	The most popular stitches are at your fingertips. 6 Basic, 4 Stretch, 12 Decorative and 2 Buttonhole
2 Fully Automatic 1-Step Buttonholes	Buttonhole sewing is a one-step simple process, providing reliable results every time. Each side is sewn in the same direction creating beautifully balanced buttonholes.
Extra-High Presser Foot Lifter	Offers more clearance, which is needed when placing multiple layers or bulky fabric under the presser foot.
Heavy-Duty Metal Frame	The internal rigid support holds all the mechanisms in perfect alignment for skip-free sewing and overall durability.
Free Arm	Provides easy access to cuffs, collars, pant hems and other difficult-to-reach areas.
Center Zigzag Taper	When tapering with the zigzag stitch, the stitch tapers to the center not the left or right providing a more attractive look when tapering into or out from a point.
7mm Stitch Width	Many stitches can be set for a maximum width of 7mm for satin and decorative stitches.
Automatic Tension	This system ensures stable stitch quality regardless of the type of fabric.



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Automatic Reverse	Push the conveniently located automatic reverse button to sew in reverse and reinforce the stitch.
Automatic Presser Foot Pressure Control	The amount of pressure exerted on the fabric by the presser foot against the feed dogs is adjusted automatically. Sew from the lightest weight tricots to the heaviest denim, without making presser foot pressure adjustments.
Sewing Speed	With a maximum sewing speed of 750 stitches-per-minute, projects can be sewn quickly.
7-Segment Feeding System	This is a specially designed feed dog that ensures that the fabric is picked up and supported from the front of the presser foot to the rear. This provides for much more accurate feeding of the fabric.
Box Feed	This is a function that moves the feed dogs in a box motion, rather than the historic arc motion. Box motion assures perfect feeding throughout the entire feed process, as the feed dogs are always in perfect and equal contact with the fabric and presser foot.
Accessory Storage	The accessories are conveniently stored in the removable storage compartment providing easy access.
Snap-On Presser Feet	Easily change snap-on presser feet without use of a screwdriver.
Thread Cutter	Located on the machine for precise thread cutting, eliminating the extra step of cutting thread with scissors.
13 Needle Positions	Needle position can be changed for individual projects like inserting zippers, cording and topstitching.



*One*<sup>TM</sup>



Feature	Benefit
Horizontal Threading	Quality stitches begin with proper thread delivery. Placing the thread spool in the horizontal position allows for the thread to feed more evenly, reducing poor stitch formation and thread breakage.
DC Motor	Provides instant start up and stop with no coasting, for accurate and precise stitch placement.
Included Accessories	All-Purpose Foot Zipper Foot Buttonhole Foot Blind Hem Foot Satin Stitch Foot Pack of Needles Bobbins (Class 15J) Thread Spool Caps Auxiliary Spool Pin Spool Pin Felt Needle Plate Screwdriver Seam Ripper / Lint Brush Soft-Sided Dust Cover Machine Intro DVD Instruction Manual with Stitch Guide Inside Quick Start Guide Foot Control Power Cord
Warranty	Limited 25-year warranty including 5-year electronic components and 1-year adjustments

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